

1 **Heat transfer and entropy generation analysis of HFE 7000 based nanorefrigerants**

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3 H. U. Helvaci*, Z. A. Khan

4 *Bournemouth University, NanoCorr, Energy and Modelling (NCEM), Faculty of Science and Technology,*

5 *Bournemouth, BH12 5BB, UK*

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7 * Corresponding author: Huseyin Utku Helvaci

8 Faculty of Science and Technology, Fern Barrow, Talbot Campus, Bournemouth University, Poole, Dorset

9 BH12 5BB

10 Tel: +44 7473 770009

11 *E-mail address:* hhelvaci@bournemouth.ac.uk

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24 **Abstract**

25 In this study, two dimensional numerical simulations of forced convection flow of HFE 7000
26 based nanofluids in a horizontal circular tube subjected to a constant and uniform heat flux in
27 laminar flow was performed by using single phase homogeneous model. Four different
28 nanofluids considered in the present study are Al_2O_3 , CuO, SiO_2 and MgO nanoparticles
29 dispersed in pure HFE 7000. The simulations were performed with particle volumetric
30 concentrations of 0, 1, 4 and 6% and Reynolds number of 400, 800, 1200 and 1600. Most of
31 the previous studies on the forced convective flow of nanofluids have been investigated
32 through hydrodynamic and heat transfer analysis. Therefore, there is limited number of
33 numerical studies which include both heat transfer and entropy generation investigations of
34 the convective flow of nanofluids. The objective of the present work is to study the influence
35 of each dispersed particles, their volume concentrations and Reynolds number on the
36 hydrodynamic and thermal characteristics as well as the entropy generation of the flow. In
37 addition, experimental data for Al_2O_3 -water nanofluid was compared with the simulation
38 model and high level agreement was found between the simulation and experimental results.
39 The numerical results reveal that the average heat transfer coefficient augments with an
40 increase in Reynolds number and the volume concentration for all the above considered
41 nanofluids. It is found that the highest increase in the average heat transfer coefficient is
42 obtained at the highest volume concentration ratio (6%) for each nanofluids. The increase in
43 the average heat transfer coefficient is found to be 17.5% for MgO-HFE 7000 nanofluid,
44 followed by Al_2O_3 -HFE 7000 (16.9%), CuO-HFE 7000 (15.1%) and SiO_2 -HFE 7000
45 (14.6%). However, the results show that the enhancement in heat transfer coefficient is
46 accompanied by the increase in pressure drop, which is about (9.3 - 28.2%). Furthermore, the
47 results demonstrate that total entropy generation reduces with the rising Reynolds number
48 and particle volume concentration for each nanofluid. Therefore, the use of HFE 7000 based

49 MgO, Al₂O₃, CuO and SiO₂ nanofluids in the laminar flow regime is beneficial and enhances
 50 the thermal performance.

51 Keywords: CFD; nanofluid; heat transfer coefficient; pressure loss; entropy generation

52

Nomenclature

A	area, m ²	fr	frictional
C_p	specific heat, J/kg K	gen	generation
D	diameter, m	in	inlet
f	friction factor	m	mean
GWP	global warming potential	nf	nanofluid
h	heat transfer coefficient, W/(m ² K)	out	outlet
HFE	hydrofluoroether	s	nanoparticle
k	thermal conductivity, W/m K	th	thermal
L	length, m	tot	total
Nu	Nusselt number	w	wall
ODP	ozone depletion potential		
R	radius of the tube, m	<i>Greek symbols</i>	
P	pressure, Pa	ρ	density, kg/m ³
q''	heat flux, W/m ²	η	first law efficiency
Re	Reynolds number	ε	second law efficiency
S	entropy, W/K	μ	dynamic viscosity, kg/m s
T	temperature, K	ϕ	particle volume concentration (%)
u	Velocity in axial direction, m/s		
\dot{W}	work rate, W		
<i>Subscripts</i>			
amb	ambient		
ave	average		
bf	base fluid		
f	fluid		

53

54 1. Introduction

55 The low thermal conductivity of traditional fluids for instance, water, mineral oil and
 56 ethylene glycol is one of the obstacles to higher compactness and efficiency of heat
 57 exchangers [1] and it is crucial to develop more efficient heat transfer fluids with
 58 substantially higher thermal conductivity [2]. Therefore, micro/millimetre-sized solid

59 particles which have considerably higher thermal conductivity than those fluids have been
60 suspended in them to cause an enhancement in the thermal conductivity [3, 4]. However,
61 significant problems such as abrasion and clogging were observed when particles of the order
62 of millimetres and micrometres are suspended in a liquid.

63 Alternatively, nano-sized particles suspended in conventional fluids can provide an
64 improvement in the performance of these fluids. Such novel liquid suspensions that consist of
65 solid particles at nanometric scale are called *nanofluids* and have become popular in terms of
66 its utilisation in various practices such as heat transfer, thermal energy storage and industrial
67 cooling [5, 6]. Nanofluids have superior heat transfer performance than conventional fluids
68 because of the improved effective thermal conductivity of the fluid [7]. As a consequence,
69 several studies have been conducted on the investigation of thermo-physical properties of
70 nanofluids, particularly the effective thermal conductivity and viscosity [8-13]. Superior
71 thermal conductivity and viscosity of nanofluids in comparison to the base fluids were
72 reported in the above studies. However, in addition to the thermo-physical properties, forced
73 convection (laminar and turbulent flow) heat transfer characteristics of nanofluids need to be
74 investigated as it is important for their practical applications [14]. One of the earliest
75 experimental work on forced convection of nanofluids was conducted by Xuan and Li [7]. In
76 their study, Cu-water nanofluid was used to examine the heat transfer process of the
77 nanofluid. They obtained higher heat transfer performance for the nanofluid compared to that
78 of the base liquid. Another experimental study was conducted by Wen et al. [15] where the
79 effect of the laminar flow of water- Al_2O_3 nanofluid was analysed. They stated that the heat
80 transfer rate rose by addition of nanoparticles, especially at the entrance region of the tube.
81 The relation between the heat transfer coefficient and nanoparticle size and Peclet number
82 was studied by Heris et al. [16] for Al_2O_3 -water and CuO-water nanofluids in a circular tube.

83 It was found that the heat transfer coefficient soared with increasing particle size and Peclet
84 number for both nanofluids.

85 In addition to experimental studies, numerical analysis of forced convection of nanofluids has
86 been of interest to many researchers. Numerical analysis in the literature consists of two
87 different approaches for evaluating the heat transfer correlations of nanofluids which are
88 single phase (homogenous) and two-phase (mixture) models. In the former model, nanofluid
89 is assumed as a single fluid rather than a solid-fluid mixture and it is also assumed that there
90 is no motion slip between particles and fluid. Moraveji et al. [17] numerically studied the
91 convective heat transfer coefficient of Al_2O_3 nanofluid along a tube using single phase model.

92 It was observed that the heat transfer coefficient rose with increasing nanoparticle volume
93 fraction ratio and the Reynolds number. Demir et al. [18] investigated the forced convection
94 flow of nanofluids in a horizontal tube subjected to constant wall temperature. They utilised
95 homogeneous model with two-dimensional equations in order to study the effects of TiO_2 and
96 Al_2O_3 nanoparticles and Reynolds number on the convective heat transfer coefficient, Nusselt
97 number and pressure drop. The results revealed that nanofluids with a higher volume ratio
98 showed a higher improvement of heat transfer rate. Salman et al. [19] investigated the
99 laminar forced convective flow of water based Al_2O_3 and SiO_2 nanofluids numerically. The
100 results indicated that SiO_2 -water and Al_2O_3 -water nanofluids have better heat transfer
101 properties compared to pure water.

102 In order to take the effect of nanoparticle chaotic movements into account in single phase
103 model, thermal dispersion approach is proposed by several researchers [20-22]. These
104 researchers also concluded that increasing particle volume concentration enhances the heat
105 transfer rate. Furthermore, the mixture model approach where the interactions between the
106 particle and fluid are considered is also proposed in several numerical analyses in the
107 literature [23-26].

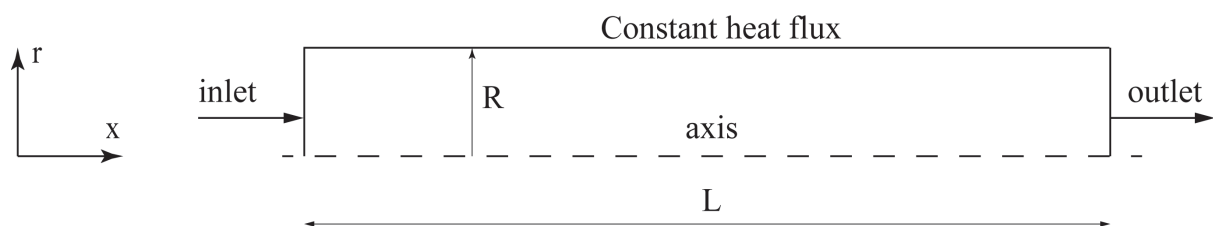
108 As previously mentioned suspending nano-scale particles in a base fluid enhances the thermal
109 conductivity but also increases the viscosity. An augmentation in the thermal conductivity
110 leads a better heat transfer rate, whereas an increase in the viscosity leads an enhancement in
111 pressure drop. Consequently, the addition of the particles changes the thermophysical
112 properties of a fluid as well as the irreversibility of a system [27]. Entropy generation
113 demonstrates the irreversibility of a system thus, it is important to minimise the entropy
114 generation to obtain better working conditions [28, 29]. As a result, entropy generation
115 analysis has been considered in nanofluid flow analysis in order to find the optimum working
116 conditions by several researchers [27, 30-37]. For instance, Moghaddami et al. [31] studied
117 the estimation of the entropy generation of Al_2O_3 particles suspended in water and ethylene
118 glycol in a circular tube for both laminar and turbulent flows. They revealed that the entropy
119 generation is diminished by the addition of the particles at any Reynolds number for laminar
120 flow. However, for turbulent flow it is stated that utilising the nanoparticles in the base fluid
121 is beneficial only at Reynolds number smaller than 40000. Bianco et al. [28] studied the
122 numerical entropy generation of Al_2O_3 -water nanofluids under the turbulent forced
123 convection flow for fixed Reynolds number, mass flow rate and velocity. Their numerical
124 outcomes reveal that at constant velocity condition, lower concentration of nanoparticles can
125 minimise the total entropy generation. In another study, Saha et al. [33] evaluated the entropy
126 generation of water based TiO_2 and Al_2O_3 nanofluids for turbulent flow in a heated pipe. It
127 was found that there is an optimum Reynolds number where the entropy generation is
128 minimised. They also showed that the use of TiO_2 nanofluid is more beneficial than Al_2O_3
129 nanofluid.

130 Hydrofluoroethers (HFEs) which are the new generation refrigerants have zero Ozone
131 Depletion Potential (ODP) and relatively low Global Warming Potential (GWP). Therefore,
132 they have been used in various applications as a replacement to conventional refrigerants

133 such as Chlorofluorocarbons (CFCs) and hydrochlorofluorocarbons (HCFCs) [38]. In
134 addition to that HFE 7100 based nanofluids have been of interest to various researchers in
135 terms of convective heat transfer analysis [39-41]. Previously, HFE 7000 (RE 347mcc)
136 refrigerant has been studied both experimentally and numerically in terms of its utilisation in
137 various solar thermal applications [42, 43]. In this study, laminar forced convection flow
138 characteristics of HFE 7000 (RE 347mcc) based Al_2O_3 , SiO_2 , CuO and MgO nanofluids in a
139 horizontal tube under constant heat flux is analysed numerically. Single phase homogeneous
140 approach is applied in order to investigate the effects of Reynolds number and particle
141 volume concentration ratio on both the heat transfer coefficient and the pressure drop of each
142 nanofluid. Furthermore, the entropy generation analysis is provided for each nanofluid flow
143 to specify the most beneficial nanofluid with optimum working conditions that minimises the
144 total entropy generation of the flow.

145 2. Problem definition

146 In this study, two dimensional, steady state, laminar flow in a circular tube, subjected to
147 constant heat flux is investigated. The geometry of the considered problem is represented in
148 Figure 1. As it can be seen from the figure, the computational domain consists of a tube with
149 a length of 1.2 m and a diameter of 0.00475 m. In the analysis, only the top half of the tube is
150 considered as the flow is presumed to be symmetrical. In the simulations, 1000 W/m^2
151 constant heat is supplied on the upper wall of the tube. Also, the base and nanofluids enters
152 the tube at temperature of 283K and the pressure of 1 bar. This inlet temperature is chosen
153 due to the HFE 7000 saturation pressure-temperature conditions.



154

155 **Figure 1** Schematic of the flow domain under consideration

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157

158 **3. Numerical analysis**

159 The defined problem is solved using single phase approach where the base fluid HFE 7000
160 (RE 347mcc) and the particles are assumed to be in equilibrium and there is no relative
161 velocity between the two of them.

162 *3.1. Mathematical modelling*

163 The following equations (continuity, momentum and energy) for laminar, incompressible
164 flow can be expressed as follows:

165 *Continuity equation:*

$$166 \nabla \cdot (\rho_{nf} V) = 0 \quad (1)$$

167 *Momentum equation:*

$$168 \nabla \cdot (\rho_{nf} VV) = -\nabla P + \nabla \cdot (\mu_{nf} \nabla V) \quad (2)$$

169 *Energy equation:*

$$170 \nabla (\rho_{nf} V C_p T) = \nabla (k_{nf} \nabla T) \quad (3)$$

171 *3.2. Thermo-physical properties of nanofluids*

172 The thermal and physical properties of nanofluids are investigated using the formulas below:

173 The density of nanofluid can be calculated by the equation developed by Pak and Chao [44]:

$$174 \rho_{nf} = \phi \rho_s + (1 - \phi) \rho_{bf} \quad (4)$$

175 where ϕ is the nanoparticle volume concentration, ρ_s and ρ_{bf} are the nanoparticle and base
176 fluid densities respectively.

177 Mass-averaged calculation of specific heat which is based on heat capacity concept of
178 nanofluid is shown below [29]:

$$C_{p,nf} = \frac{\phi(\rho C_p)_s + (1-\phi)(\rho C_p)_{bf}}{\phi \rho_s + (1-\phi)\rho_{bf}} \quad (5)$$

where $C_{p,s}$ and $C_{p,bf}$ are particles and base fluid heat capacity respectively.

Effective thermal conductivity of nanofluid is obtained in the following form [45]:

$$k_{nf} = k_{bf} \frac{[k_s + (n-1)k_{bf} + (n-1)\phi(k_s - k_{bf})]}{[k_s + (n-1)k_{bf} - \phi(k_s - k_{bf})]} \quad (6)$$

where k_{bf} and k_s are the thermal conductivities of the base fluid and solid particles and $n = 3$ for spherical solid particles.

Dynamic viscosity of nanofluid is estimated by using Einstein's equation which is based on kinetic theory [46]:

$$\mu_{nf} = \mu_{bf}(1 + 2.5\phi) \quad (7)$$

In Equation (7), μ_{nf} and μ_{bf} are the dynamic viscosity of the nanofluid and base fluid respectively.

The thermo-physical properties of two base fluids (water and HFE 7000) and the materials used in this study are given in Table 1.

Table 1 Thermo-physical properties of the base fluids (water and HFE 7000) and the nanoparticles

Fluid/Particle	Density (kg/m ³)	Specific heat (J/kg.K)	Thermal conductivity (W/mK)	Viscosity (kg/m.s)	Reference
Pure water	998.2	4182	0.6	0.001003	[47]
HFE 7000*	1446.1	1204.6	0.079	0.00058	[48]
Al ₂ O ₃	3970	765	40	-	[49]
SiO ₂	2200	703	1.2	-	[19]
MgO	3560	955	45	-	[47]
CuO	6500	535.6	20	-	[50]

* The data is taken at 1 bar and 283 K

3.3. Boundary conditions

In order to solve the governing equations given above, the appropriate boundary conditions are applied and expressed as follows;

Uniform velocity boundary condition depending on the value of the flow Reynolds number and inlet temperature are defined at the inlet of the tube.

199 $u(0, r) = U, v(0, r) = 0$

200 $T(0, r) = T_{in}$

201 No-slip boundary conditions at the wall ($r = D/2$) is imposed. Therefore, the velocity at the
 202 upper wall becomes;

203 $u(x, R) = v(x, R) = 0$

204 The upper surface of the tube is subjected to a constant heat flux and it is expressed as;

205 $-k_{nf} \left. \frac{\partial T}{\partial r} \right|_{r=R} = q''$

206 Finally, at the exit section of the tube pressure outlet condition is applied.

207 **4. Numerical procedure**

208 In this study, the governing equations (continuity, momentum and energy) with appropriate
 209 boundary conditions are solved by employing the finite volume solver Fluent 6.3.26 [51].

210 Second order upwind scheme is applied for solving the convective and diffusive terms. The
 211 SIMPLE algorithm is used to model pressure-velocity coupling. The residue of 10^{-6} is defined
 212 as convergence criteria for all the dependent variables as mass, velocity and energy.

213 *4.1. Data reduction*

214 The local heat transfer coefficient is expressed as:

215 $h(x) = \frac{q''}{T(x)_w - T(x)_{f,m}} \quad (8)$

216 where $T(x)_w$ represents the wall temperature at a given location (x) along the tube and it is
 217 calculated as:

218 $T(x, R) = T(x)_w \quad (9)$

219 where x represents any given axial position along the tube and R is the radius of the tube.

220 $T(x)_{f,m}$ is the fluid mean temperature at any (x), which can be found via integration:

221 $T(x)_{f,m} = \frac{\int_0^R urTdr}{\int_0^R urdr} \quad (10)$

222 where u is the velocity in axial (x) direction.

223 The average convective heat transfer coefficient is calculated as:

$$224 \quad h_{ave} = \frac{1}{L} \int_0^L h(x) dx \quad (11)$$

225 In addition to heat transfer coefficient, the total entropy generation rate of the fluid flow is
226 evaluated in order to determine the benefits of using nanofluid in terms of thermodynamic
227 analysis. The total entropy generation rate of a flow in a circular tube which consists of two
228 parts: (i) thermal entropy generation (ii) frictional entropy generation is calculated as follows
229 [33]:

$$230 \quad S_{tot} = \frac{(q'')^2 \pi D^2 L}{Nu k T_{ave}^2} + \frac{32 \dot{m}^3 f L}{\pi^2 \rho^2 T_{ave} D^5} \quad (12)$$

231 In Eq. (12), the first term of the left hand side represents the thermal entropy generation and
232 the second term represents the frictional entropy generation.

233 In the first term, D indicates the diameter of the tube, Nu is the Nusselt number, k and T_{avg} are
234 the thermal conductivity and the average temperature of fluid.

235 Average Nusselt number and fluid temperature are given by:

$$236 \quad Nu_{ave} = \frac{h_{ave} D}{k} \quad (13)$$

$$237 \quad T_{ave} = \frac{T_{in} - T_{out}}{\ln\left(\frac{T_{in}}{T_{out}}\right)} \quad (14)$$

238 In the second term \dot{m} is the flow mass flow rate, f and ρ represent friction factor and the
239 density of fluid respectively.

240 Friction factor (f) can be calculated using the following equation:

$$241 \quad f = \frac{2 \cdot \Delta P \cdot D}{\rho \cdot V^2 \cdot L} \quad (15)$$

242 4.2. Grid independency test

243 A grid independency test is conducted to guarantee the accuracy of the numerical results.
244 Five different sets of uniform grids have been used to check for grid independency. The tests
245 were carried out for both pure water and HFE 7000 at $Re = 800$ and $Re = 1600$ for each of the

246 grids. Table 2 shows the comparison of the results for each fluid. It can be seen that the value
 247 of the heat transfer coefficient converges as the number of grid cells increases. Grid 4 shows
 248 little difference (0.25% for water and 0.41% for HFE 7000) from the results obtained for Grid
 249 4. Therefore, in the present study, Grid 4 is utilised for the numerical analysis.

250 **Table 2** Grid independency test results

Grid number	Number of cells in x direction	Number of cells in y direction	h (pure water)	h (pure HFE 7000)
Re = 800				
1	250	5	755.384	125.05
2	500	10	728.2	116.41
3	1000	20	720.32	114.63
4	2000	40	718.47	114.16
5	3000	40	719.26	114.21
Re = 1600				
1	250	5	1120.64	158.05
2	500	10	1032.7	146.14
3	1000	20	1011.44	142.68
4	2000	40	1006.25	141.86
5	3000	40	1007.34	142

251
 252 It is also important to ensure the appropriate grid cell size in order to obtain accurate
 253 simulation results. Therefore, y^+ value for Grid 4 is calculated and given in Table 3 at each
 254 Reynolds number. As it can be seen from Table 3 that y^+ in the laminar flow region at any
 255 Reynolds number remains less than 11.63 for Grid 4 [52, 53].

256 **Table 3** y^+ values versus Reynolds number

Reynolds number	Grid 4 (2000×40)
400	1.32
800	2.43
1200	3.47
1600	4.46

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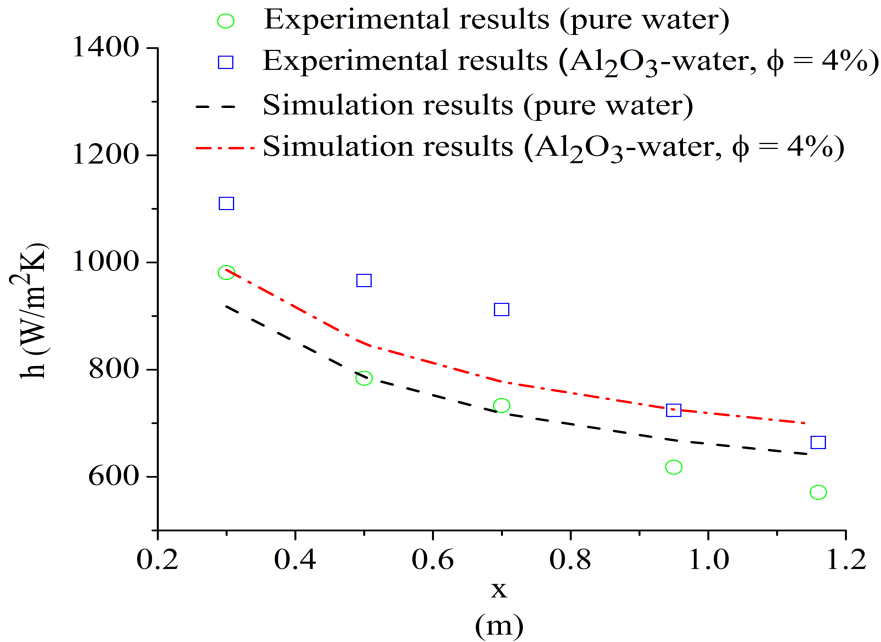
258 **4.3. Validation of the computational model**

259 Due to the absence of experimental and numerical studies for HFE 7000 based nanofluids,
260 the experimental data of the local heat transfer coefficients of pure water and $\text{Al}_2\text{O}_3/\text{water}$
261 nanofluid in laminar developing region represented by [54] was compared to the
262 corresponding numerical results in order to validate the accuracy of the model. In the
263 experimental work [54], a test rig was set-up in order to investigate the heat transfer
264 characteristics of $\text{Al}_2\text{O}_3/\text{water}$ nanofluid with particle sizes of 45 nm and 150 nm in a straight
265 tube under constant heat flux conditions. The experimental test loop comprises a pump, a
266 heated test section, a cooling section and a collecting tank. In the test section a straight tube
267 with 4.75 mm inner diameter and 1200 mm long was utilised and constant heat flux was
268 provided by wounding a Nickel-chrome wire that can give maximum power of 200W along
269 the tube.

270 Figure 2 shows the comparison of the experimental heat transfer coefficient for both pure
271 water and $\text{Al}_2\text{O}_3/\text{water}$ nanofluid (with the particle diameter of 45nm and the volume
272 concentration ratio of 4%) at $\text{Re} = 1580$ and $\text{Re} = 1588$ versus simulation results. It should be
273 noted that the effect of various particle size was not considered in this study and the
274 simulation results are only compared with the experimental results of $\text{Al}_2\text{O}_3/\text{water}$ nanofluid
275 with particle diameter of 45 nm as it is widely accepted that solid particles which have a
276 diameter less than 100 nm can be easily fluidised and be treated as a single fluid.

277 As it is shown in Figure 2, the axial variation of the heat transfer coefficient using numerical
278 results is in good agreement with the experimental data. The maximum discrepancy between
279 the experimental data and numerical model is found to be 12%. As the heat transfer
280 enhancement is highly related to the accuracy of the effective properties of nanofluid, namely
281 thermal conductivity in homogenous model, several factors such as particle size, temperature
282 dependent properties, random movement of particles and thermal dispersion, which might
283 have an impact on the accurate determination of the effective thermal conductivity could be

284 attributed to the reason of the deviation between the simulation and the experimental results
285 [7, 55].



286
287 Figure 2 Comparison between the simulated and experimental results

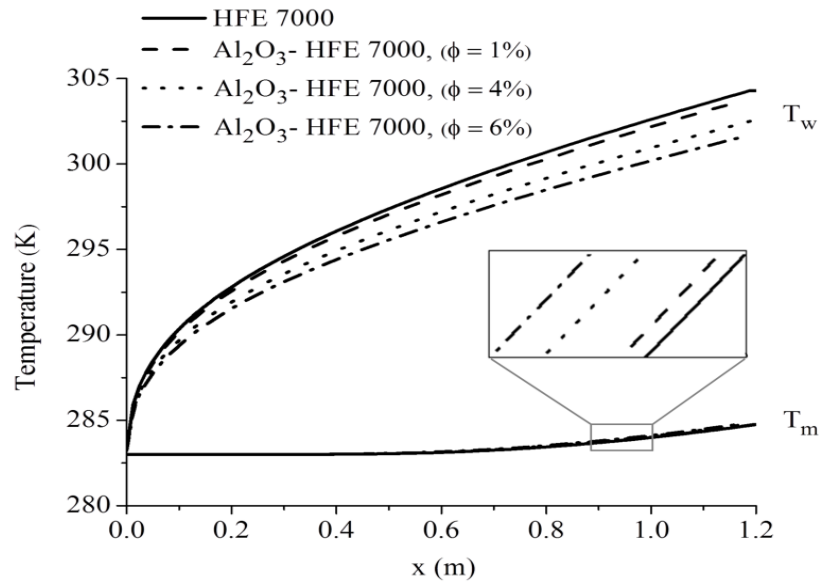
288 5. Results and discussion

289 In this section, the simulations of Al₂O₃-HFE 7000, CuO-HFE 7000, SiO₂-HFE 7000 and
290 MgO-HFE 7000 nanofluids at various Reynolds numbers (Re = 400-1600) and particle
291 volume fraction ($\phi = 1-6\%$) under constant heat flux conditions were conducted and the effect
292 of Reynolds number and particle volume concentration ratio of the nanofluids on the flow
293 and heat transfer characteristics as well as the entropy generation is represented and
294 discussed.

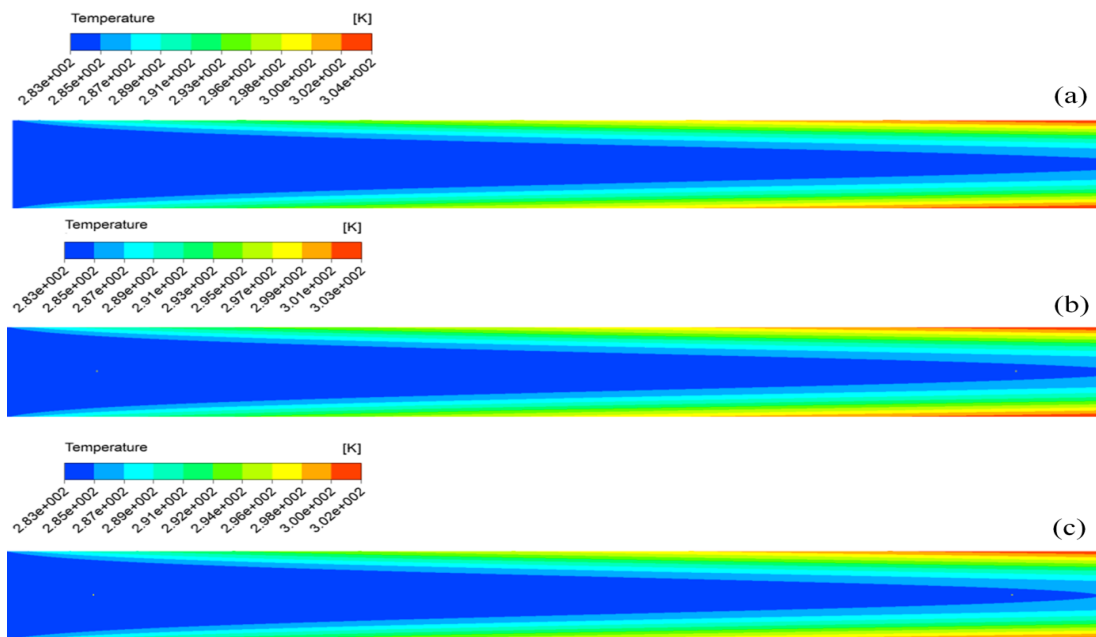
295 5.1. Temperature profiles

296 Figure 3 shows the axial bulk and wall temperature distributions of Al₂O₃-HFE 7000
297 nanofluids at Re = 800 and at $\phi = 0, 1, 4, 6\%$. It can be observed that increasing nanoparticle
298 concentration decreases the temperature differences between the wall and bulk temperature of
299 nanofluids. A similar trend is obtained in Ref. [40] for Al₂O₃-HFE 7100 with $\phi = 0$ and 5%.

300 This behaviour of the wall and bulk temperatures shows the beneficial effects of the
 301 nanofluids in terms of having superior thermal properties in comparison to that of the base
 302 fluid which leads higher heat transfer coefficients consequently.



303
 304 **Figure 3** Axial distribution of wall and fluid temperature of Al₂O₃ nanofluid at various volume concentrations
 305 The effect of particle volume concentration on the temperature distribution of Al₂O₃ - HFE
 306 7000 nanofluids at Re = 800 is also represented in Figure 4.

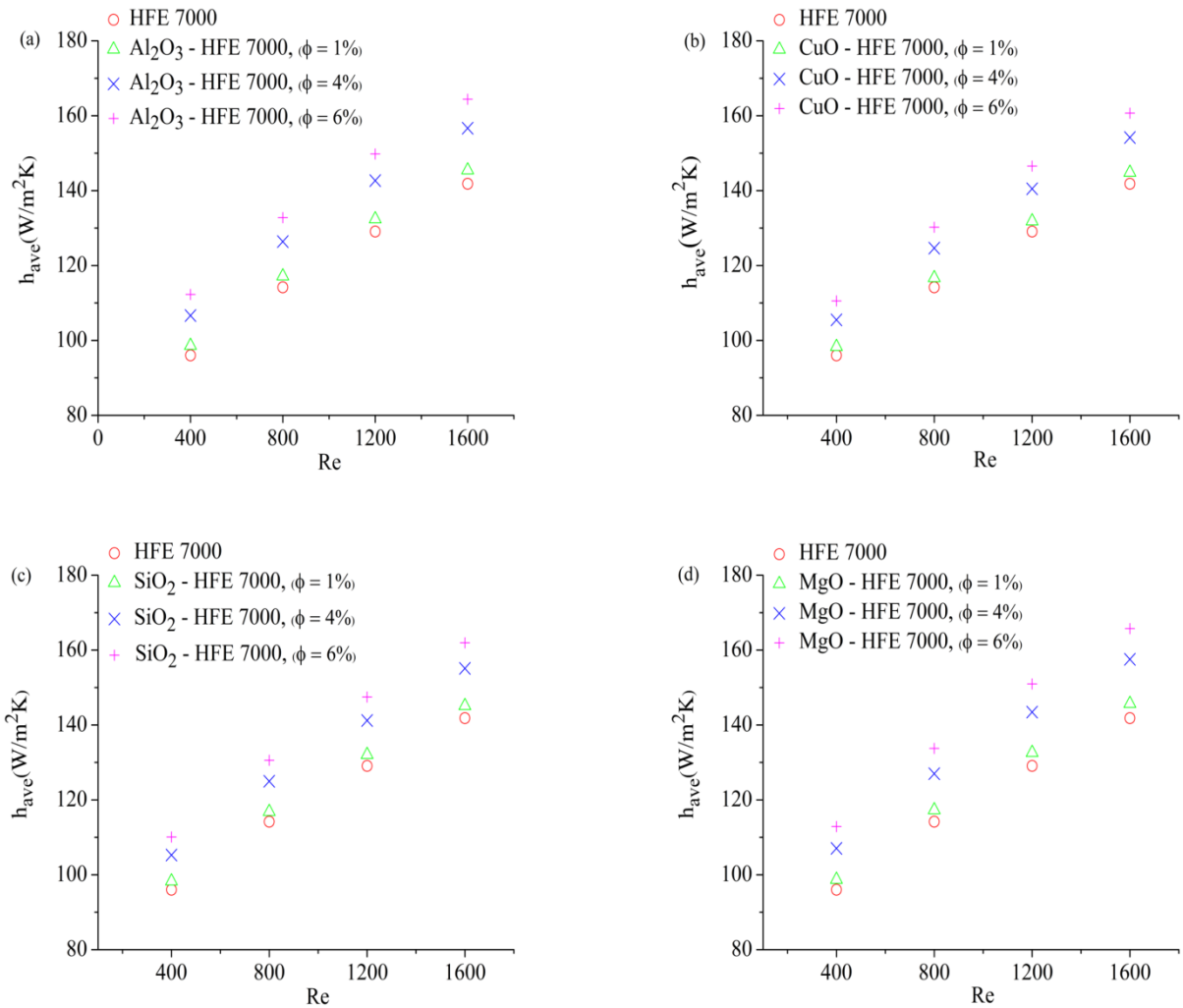


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308 **Figure 4** Temperature distribution of Al₂O₃-HFE 7000 nanofluids along the tube at a) 1% volume concentration
309 b) 4% volume concentration c) 6% volume concentration

310 5.2. Convective heat transfer coefficient

311 Figure 5 illustrates the heat transfer coefficient of the investigated nanofluids and the base
312 fluid at various Reynolds numbers and volumetric concentration ratio. It can be observed
313 from Figure 5 that in general, the average heat transfer coefficient of each nanofluid is greater
314 than the base fluid at any volumetric ratio and Reynolds number. The heat transfer
315 coefficients of four nanofluids rise as the volume concentration ratio increases in the laminar
316 flow regime. This is reasonable because the higher volume concentration ratios of
317 nanoparticles lead a higher thermal conductivity in nanofluid than the conventional fluid
318 which results in higher thermal-energy transfer. Similar findings were reported by previous
319 researchers [17, 25, 36]. Among all the investigated nanofluids, MgO-HFE 7000 shows the
320 highest heat transfer enhancement, at any given Reynolds number and particle volume
321 fraction. For example, at $Re = 400$ and $\phi = 6\%$ for the MgO-HFE 7000 nanofluid the
322 enhancement in the heat transfer coefficient is approximately 17.5%, whereas for Al₂O₃-HFE
323 7000, CuO-HFE 7000 and SiO₂-HFE 7000, it is found to be 16.9%, 15.1% and 14.6%
324 respectively.



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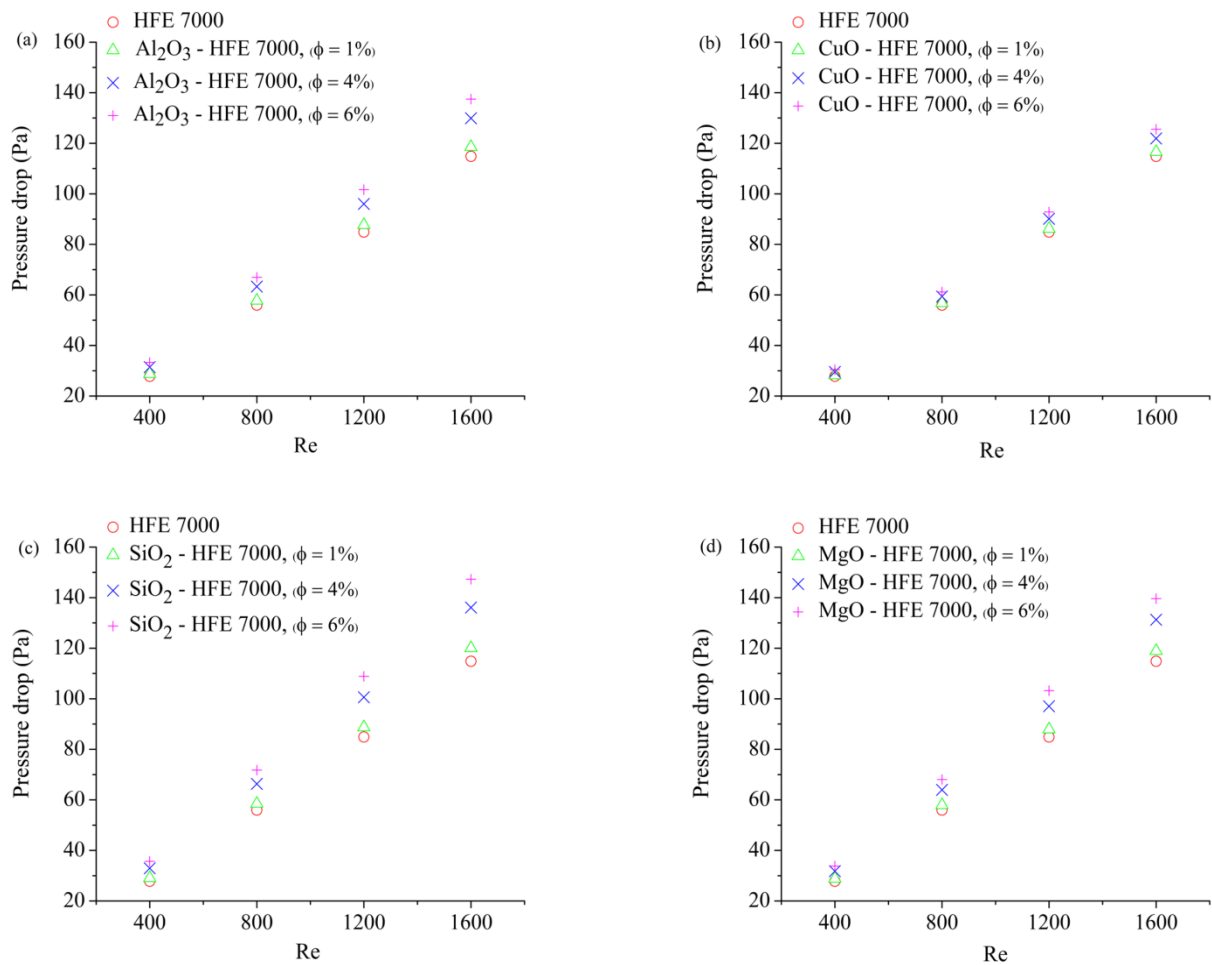
326 **Figure 5** Variation of the heat transfer coefficients at different Reynolds number for (a) Al_2O_3 -HFE 7000,
 327 (b) CuO-HFE 7000, (c) SiO_2 -HFE 7000, (d) MgO-HFE 7000

328 This could be explained by the superior physical properties such as thermal conductivity of
 329 MgO compared to the other particles (Table 1). As it is reported previously, in the single
 330 phase laminar flow model, the enhancement in the heat transfer coefficient of nanofluid is
 331 proportional to the increase in thermal conductivity of corresponding nanofluid [55]. This
 332 dependency of the heat transfer mechanism on the nanofluid effective properties might cause
 333 single-phase model to under-predict the heat transfer enhancement [24]. Alternatively, two
 334 phase models can be utilised in order to evaluate the heat transfer characteristics of
 335 nanofluids. However, they are more complicated and need higher computational cost [37]. In
 336 order to compare both the experimental results with the current model and two-phase models,

337 it is necessary to conduct further theoretical study including two-phase models and
 338 experimental work.

339 *5.3. Pressure drop analysis*

340 It is also important to study the flow characteristics of nanofluids such as pressure drop in
 341 order to investigate their potential for practical applications [56]. Pressure drop within the
 342 tube at different Reynolds number and the volume concentration is demonstrated in Figure 6.



343

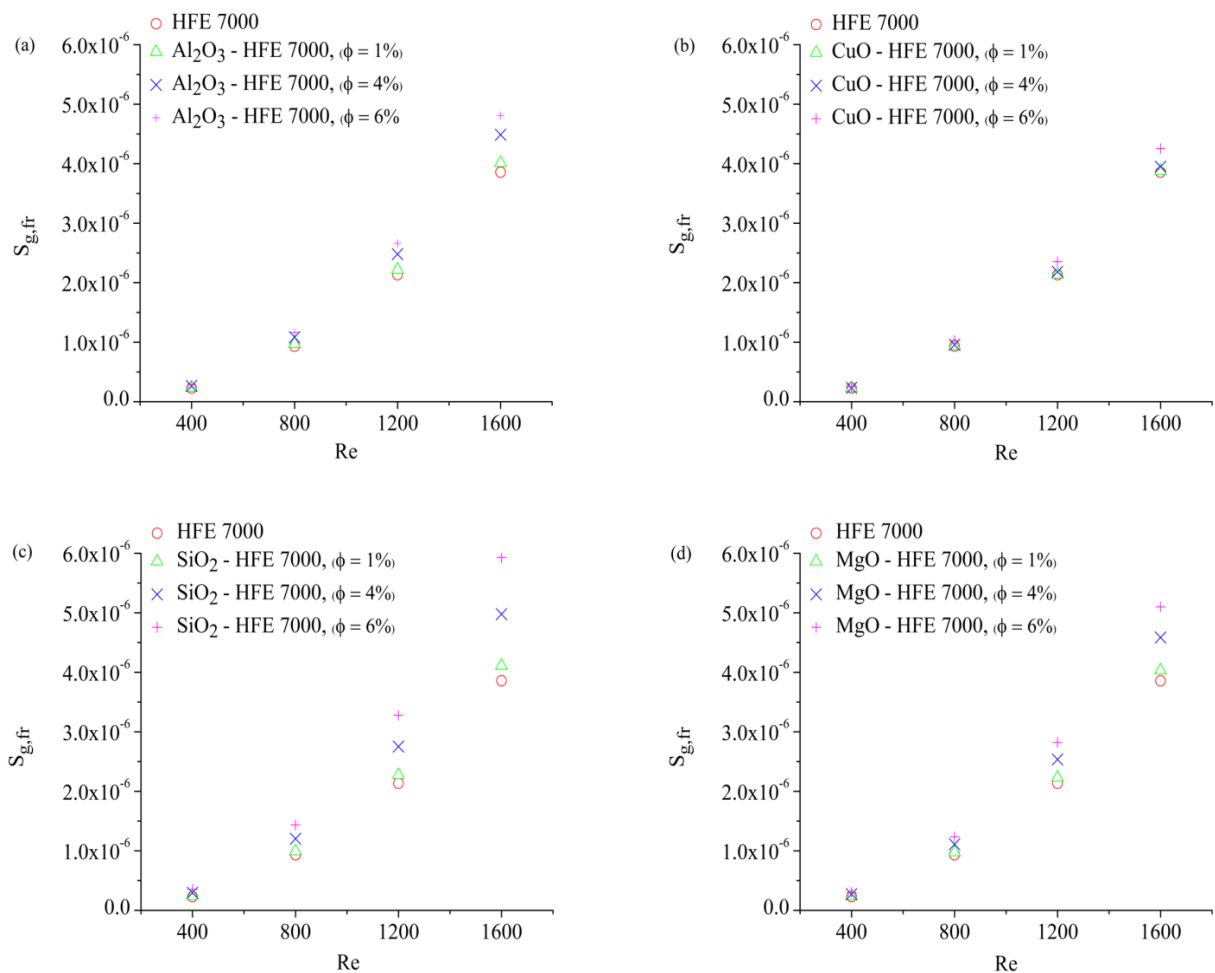
344 **Figure 6** Variation of pressure drop at different Reynolds number for (a) Al₂O₃-HFE 7000, (b) CuO-HFE 7000,
 345 (c) SiO₂-HFE 7000, (d) MgO-HFE 7000

346 It is shown that pressure drop increases as the Reynolds number grows from 400 to 1600 and
 347 volume concentration from 1% to 6% for each nanofluid. The obtained results reveal that at
 348 Re = 1600 and phi = 6%, SiO₂-HFE 7000 nanofluid caused the highest enhancement in
 349 pressure drop (28.2%) among the four nanofluids. It is followed by MgO-HFE 7000 (21.5%),

350 Al_2O_3 -HFE 7000 (19.7%) and CuO-HFE 7000 (9.3%). This is due to the fact that nanofluids
 351 become more viscous at higher volume concentration ratios which in turn results in higher
 352 pressure drop [18].

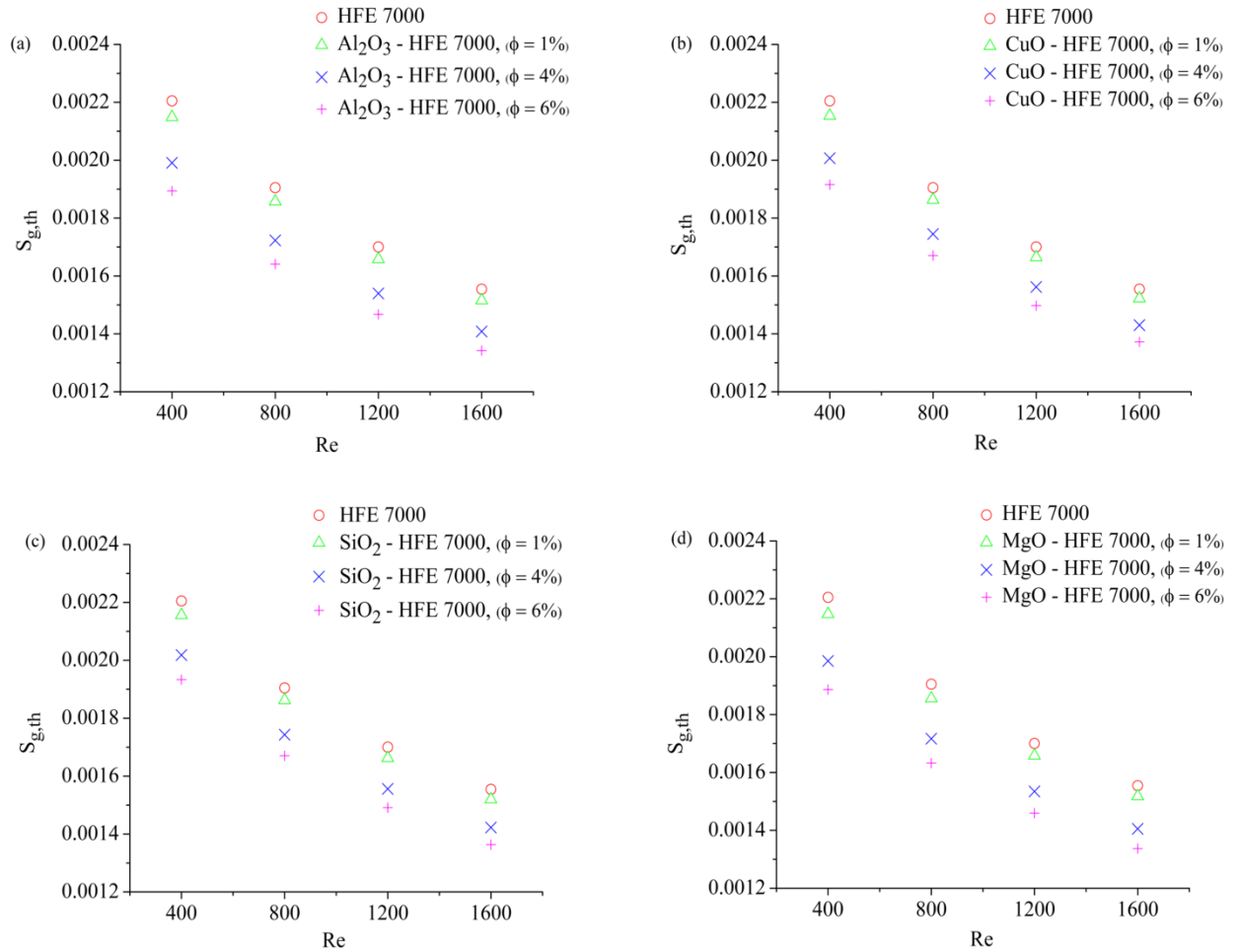
353 *5.4. Entropy generation analysis*

354 Entropy generation of the considered nanofluids in terms of irreversibility that was caused by
 355 thermal and frictional gradients with Reynolds number from 400 to 1600 and at four different
 356 volume fractions (0%, 1%, 4% and 6%) is demonstrated in Figure 7 and Figure 8.



357
 358 **Figure 7** Variation of frictional entropy generation at different Reynolds number for (a) Al_2O_3 -HFE 7000, (b)
 359 CuO-HFE 7000, (c) SiO_2 -HFE 7000, (d) MgO-HFE 7000

360 It is visible from Figure 7 and Figure 8 that the growth in Reynolds number for both the base
 361 fluid and the nanofluids diminishes the thermal irreversibility whereas enhances the frictional
 362 entropy generation.



363

364 **Figure 8** Variation of thermal entropy generation at different Reynolds number for (a) Al₂O₃-HFE 7000, (b)
 365 CuO-HFE 7000, (c) SiO₂-HFE 7000, (d) MgO-HFE 7000

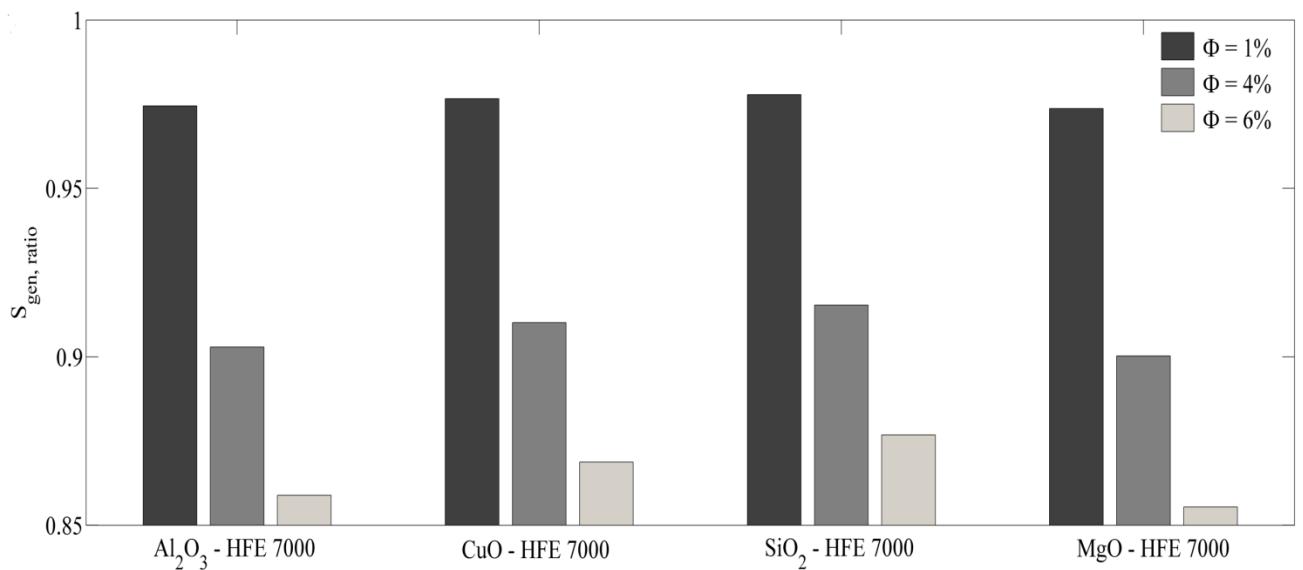
366 The reason for that is the higher Reynolds number leads to a growth in the heat transfer
 367 coefficient. However, the higher velocity profile of the fluids at higher Reynolds number
 368 improves entropy generation due to the friction [33]. Similarly, the opposite trend between
 369 the thermal and frictional irreversibility for volume fraction can be found in Figure 7 and
 370 Figure 8. Namely, the thermal entropy generation diminishes with increasing volume
 371 concentration ratio. This can be explained by the fact that higher particle volume fraction
 372 leads higher nanofluid effective thermal conductivity and better heat transfer mechanism
 373 between the wall and the fluid which corresponds a decline in thermal dissipation and an
 374 improvement in the heat transfer mechanism. On the contrary, frictional entropy generation is
 375 increased with the volume concentration ratio. This is due to the growth of the viscosity of

376 nanofluids as the nanoparticle volume fraction increases [28]. As it can be seen from Figure 7
 377 and Figure 8 the magnitude of the thermal irreversibility is relatively higher than the
 378 irreversibility due to the friction.

379 In order to define the thermodynamic performance of the flow in terms of the second law
 380 efficiency the ratio of the total entropy generation of nanofluid to that of base fluid ($S_{gen, ratio}$)
 381 is defined as follows [35].

$$382 \quad S_{gen, ratio} = \frac{S_{gen, tot, nf}}{S_{gen, tot, bf}} \quad (16)$$

383 where $S_{gen, tot, nf}$ and $S_{gen, tot, bf}$ represent the total entropy generation of the nanofluid and the
 384 base fluid respectively. As it is stated in Equation (16), $S_{gen, ratio}$ equals to 1 for pure HFE 7000
 385 ($\phi = 0\%$) which shows that there is no contribution to entropy generation. Therefore, the
 386 lower the value of $S_{gen, ratio}$ the better the thermodynamic performance of the flow.



387
 388 **Figure 9** Entropy generation ratio of the nanofluids at Re = 800

389 Figure 9 indicates the entropy generation ratio of the investigated nanofluids for the volume
 390 concentration ratios. It can be highlighted from the figure that each nanofluid at any volume
 391 fraction has a lower value of the entropy generation rate in comparison to that of the base
 392 fluid ($S_{gen, ratio} = 1$) which indicates the advantage of adding nanoparticles in terms of a
 393 reduction in total entropy generation. Additionally, the entropy generation rate decreases with

394 increasing volume concentration and the decrease is more pronounced at 6% volume
395 concentration ratio. For instance, the entropy generation rate drops from 0.97 to 0.85 and
396 from 0.97 to 0.87 for MgO-HFE 7000 and SiO₂-HFE 7000 respectively as the volume
397 concentration rises from 1% to 6%. This trend can be explained by the fact that higher
398 volume concentration determines a reduction in thermal entropy generation. Although there is
399 an opposite trend between the frictional and thermal entropy generation (Figure 7 and Figure
400 8) the effect of the former is relatively small compared to the latter. Thus, the overall
401 behaviour of the total entropy generation is dominated by the thermal effects. Similar results
402 were reported by [27, 31, 34] for Al₂O₃-water nanofluid. As a result, it can be concluded that
403 the utilisation of Al₂O₃-HFE 7000, CuO-HFE 7000, SiO₂-HFE 7000 and MgO-HFE 7000
404 nanofluids is beneficial where the total entropy generation is dominated by the contribution
405 of thermal irreversibility.

406 5.5. Correlations

407 Non-linear regression analysis is applied to the simulation results to derive the following
408 correlations which can predict the average Nusselt number and friction factor for each
409 investigated nanofluid. The evaluated equations are valid for $400 \leq Re \leq 1600$ and $0\% \leq \phi \leq$
410 6% . The average Nusselt number is modelled as a function of Reynolds number, Prandtl
411 number and volumetric concentration ratio whereas friction factor as a function of Reynolds
412 number and volumetric concentration ratio.

413 *Nusselt number*

$$414 \text{ Al}_2\text{O}_3\text{-HFE 7000: } Nu_{ave} = 0.576(Re Pr)^{0.28}(1+\phi)^{3.016} \quad (17)$$

$$415 \text{ CuO-HFE 7000: } Nu_{ave} = 0.591(Re Pr)^{0.278}(1+\phi)^{2.658} \quad (18)$$

$$416 \text{ SiO}_2\text{-HFE 7000: } Nu_{ave} = 0.567(Re Pr)^{0.282}(1+\phi)^{2.737} \quad (19)$$

$$417 \text{ MgO-HFE 7000: } Nu_{ave} = 0.571(Re Pr)^{0.281}(1+\phi)^{3.143} \quad (20)$$

418

419 *Friction factor*

420 $\text{Al}_2\text{O}_3\text{-HFE 7000: } f = 48.492\text{Re}^{-0.984}(1 + \phi)^{0.033}$ (21)

421 $\text{CuO-HFE 7000: } f = 48.197\text{Re}^{-0.984}(1 + \phi)^{0.899}$ (22)

422 $\text{SiO}_2\text{-HFE 7000: } f = 48.696\text{Re}^{-0.984}(1 + \phi)^{0.401}$ (23)

423 $\text{MgO-HFE 7000: } f = 48.056\text{Re}^{-0.983}(1 + \phi)^{0.398}$ (24)

424 The maximum deviation between the simulated and the predicted results are found to be
425 1.74% and 3% for Nusselt number and friction factor of CuO-HFE 7000 nanofluid
426 respectively.

427 **6. Conclusions**

428 This paper investigates the convective heat transfer, pressure drop and entropy generation
429 characteristics of HFE-7000 based Al_2O_3 , CuO, SiO_2 and MgO nanofluids, using the single
430 phase approach in a circular tube with constant heat flux boundary conditions in laminar flow
431 region. It was found that the inclusion of nanoparticles (Al_2O_3 , CuO, SiO_2 and MgO)
432 increased the heat transfer coefficient (2.1% – 17.5%). This augmentation is attributed to the
433 enhancement in the thermal conductivity of nanofluids. However, heat transfer enhancement
434 is accompanied by increasing viscosity as well as an increase in pressure drop (1.5% –
435 28.2%). The enhancement in heat transfer and pressure drop found to be more pronounced
436 with the increase in particle concentration and Reynolds number. Entropy generation results
437 also demonstrated that when operating with constant Reynolds number, the thermal entropy
438 generation tends to decrease whereas the frictional entropy generation tends to increase for
439 each investigated nanofluid. However, using nanofluids caused a lower total entropy
440 generation due to the superior contribution of thermal entropy generation compared to the
441 frictional entropy generation. It can be concluded that in the laminar flow regime, for any
442 Reynolds number adding nanoparticles of Al_2O_3 , CuO, SiO_2 and MgO into the HFE 7000 is
443 beneficial where the contribution of fluid friction is adequately less than the contribution of

444 heat transfer to the total entropy generation of the flow. Finally, the current research provides
445 a guideline to heat transfer applications on nano additives for enhanced thermal efficiency of
446 solar thermal systems. Overall, this contribution will bring significant impacts to renewable
447 energy technology research and development where novel and environmentally friendly
448 thermo-fluids have been deployed.

449

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626 **Table captions**

627 Table 1 Thermo-physical properties of the base fluids (water and HFE 7000) and the
628 nanoparticles

629 Table 2 Grid independency test results

630 Table 3 y^+ values versus Reynolds number

631 **Figure captions**

632 Figure 1 Schematic of the flow domain under consideration

633 Figure 2 Comparison between the simulated and experimental results

634 Figure 3 Axial distribution of wall and fluid temperature of Al₂O₃ nanofluid at various
635 volume concentrations

636 Figure 4 Temperature distribution of Al₂O₃-HFE 7000 nanofluids along the tube at a) 1%
637 volume concentration b) 4% volume concentration c) 6% volume concentration

638 Figure 5 Variation of the heat transfer coefficients at different Reynolds number for (a)
639 Al₂O₃-HFE 7000, (b) CuO-HFE 7000, (c) SiO₂-HFE 7000, (d) MgO-HFE 7000

640 Figure 6 Variation of pressure drop at different Reynolds number for (a) Al₂O₃-HFE 7000,
641 (b) CuO-HFE 7000, (c) SiO₂-HFE 7000, (d) MgO-HFE 7000

642 Figure 7 Variation of frictional entropy generation at different Reynolds number for (a)
643 Al₂O₃-HFE 7000, (b) CuO-HFE 7000, (c) SiO₂-HFE 7000, (d) MgO-HFE 7000

644 Figure 8 Variation of thermal entropy generation at different Reynolds number for (a) Al_2O_3 -
645 HFE 7000, (b) CuO -HFE 7000, (c) SiO_2 -HFE 7000, (d) MgO -HFE 7000

646 Figure 9 Entropy generation ratio of the nanofluids at $\text{Re} = 800$

647