

1 Facile Synthesis of Silica-Polymer Monoliths Using Nonionic Triblock Copolymer

2 Surfactant for Efficient Removal of Radioactive Pollutants from Contaminated Seawater

3 Nada Abdelmageed^a, Waleed El-Said^{b,c}, Ahmed Younes^a, Mohamed Atrees^d, Abdelfatah Farag^a, Emad Elshehy^{d,*},
4 and Amr M. Abdelkader^{e,*}

5 ^aDepartment of Chemistry, Faculty of Science, Helwan University, Cairo, Egypt

6 ^bDepartment of Chemistry, Faculty of Science, Assiut University, Assiut, 71516, Egypt

7 ^cUniversity of Jeddah, College of Science, Department of Chemistry, P.O. Box 80327, Jeddah 21589, Saudi Arabia

8 ^d Nuclear Materials Authority, P.O. Box 530, El-Maadi, Cairo, 11728, Egypt

9 ^eDepartment of Engineering, Bournemouth University, Talbot Campus, Fern Barrow, Poole, BH12 5BB, United Kingdom.

10 **Abstract:** Here, we introduce a highly porous functional mesoscopically silica-polymer composite based on silica
11 monolith-conjugated thiourea/formaldehyde copolymer. The developed nanostructure enables selective and fast
12 removal of the radioactive pollutant strontium (Sr(II)) and cesium (Cs(I)) ions from contaminated seawater. The
13 composite is synthesized by introducing thiourea/formaldehyde solution into tetramethoxy orthosilicate
14 (TMOS)/triblock copolymer emulsion. The chemical and textural features of the synthesized silica/thiourea-
15 formaldehyde polymer composite (SiO₂-TUF) were characterized using Fourier transform infrared spectroscopy
16 (FTIR), X-ray Photoelectron Spectroscopy (XPS), Scanning Electron Microscope (SEM), High-Resolution
17 Transmission Electron Microscope (HRTEM), Energy Dispersive X-Ray Analysis (EDX), Dynamic Light Scattering
18 (DLS), thermal analysis (TGA/TDA), and N₂ adsorption/desorption measurements. The synthesized microporous
19 SiO₂-TUF showed excellent cesium and strontium removal ability, reaching a maximum adsorption capacity of 78.2
20 and 40.3 mg g⁻¹ for Sr(II) and Cs(I), respectively. When tested with seawater contaminated with radioactive cesium
21 and strontium, SiO₂-TUF was able to selectively target Sr(II) and Cs(I) ions. Among the different types of adsorption
22 isotherms investigated, Sips isotherm showed the best fit with R²>0.990. The kinetic studies showed that the pseudo-
23 second-order model gave the best description of the uptake process.

24 **Keywords:** Porous Materials; Silica; Polymer; Adsorption; radioactive waste.

25

26 *Corresponding authors email address: eelshehy@yahoo.com (Emad Elshehy) & aa494@cam.ac.uk (Amor
27 Abdelkader).

28 1. Introduction

29 In the last few decades, there has been an increasing global concern about the environmental and public
30 health consequences of decommissioning nuclear facilities that reach their end of service life. The post-
31 operational cleanout (POCO) protocols are expected to generate a significant amount of waste effluent with
32 various radioactive materials that needed to be treated and managed to eliminate their damaging effect.¹⁻⁶
33 The global concern magnified with the leaking of radionuclides to the seawater used for emergency cooling
34 following the Fukushima accidents.^{2,4} The radioactive cesium-137 and strontium-90 ions are of particular
35 concern due to its long half-life (28.78 and 30.17 years, respectively), mobility in the environment, and the
36 spread of the serious hazards to the environment from their high-dosage emission.⁷ In addition to the
37 environmental hazards, cesium and strontium have detrimental impacts on human health and could
38 contribute to morbidity and mortality worldwide. The high mobility of cesium in many biological systems
39 allows it to deposit in the soft tissues all over the body and create an internal hazard like thyroid cancer,
40 especially to the reproductive system.⁸ Strontium is also linked to bone cancer leukaemia.² Therefore, it is
41 important to develop an effective treatment system to remove cesium and strontium from contaminated
42 seawater. However, cesium has a similar chemistry to that of sodium and potassium, and strontium
43 resembles the chemistry of calcium, making the selective removal of cesium and strontium from
44 contaminated seawater, not a trivial process.

45 Several techniques have been used for the removal of monovalent Cs(I) and divalent Sr(II) ions from
46 contaminated nuclear waste solutions include; flocculation, co-precipitation, solvent extraction,
47 evaporation, membrane filtration, biological remediation, electrocoagulation process, reverse osmosis,
48 electro dialysis and adsorption.^{5, 7-12} Among these, adsorption is one of the most influential and economical
49 approaches, which has been adopted by many nuclear power plants around the world. Organic polymeric
50 resins are still the most commonly used adsorbent in nuclear power plants. However, various inorganic

51 materials have shown promising results as adsorbents for Cs, and Sr ions include; natural and synthetic
52 zeolites, graphene oxide, metal-organic framework, multiwall carbon nanotubes, activated carbon,
53 clinoptilolite, silicotitanate, metal ferrocyanide, hydroxylapatite, mesoporous menotite and metal
54 phosphates.¹³⁻¹⁹ In recent years, adsorption processes that utilize inorganic-organic conjugates, including
55 metal oxide/polymer composites, have attracted considerable interest due to their high removal efficiency,
56 physical stability and low cost. Conjugated inorganic-organic nanocomposites take advantage of the
57 synergy between organic polymers and inorganic nanoscale building blocks.²⁰ This synergy gives a unique
58 set of properties such as rigidity and thermal stability of the inorganic component; and flexibility, dielectric
59 and ductility of the polymer part. Concerning the adsorption applications, porous nanostructures based on
60 transition metals oxides are at the forefront of the conjugated inorganic-organic candidates.²¹⁻²⁵ Mesoporous
61 silica/organic nanocomposite possesses tunable pore sizes, uniform channel, and large surface area, making
62 them promising candidates for solid-state adsorbent materials.²⁶⁻²⁹ Mesoporous silica could be used to
63 support the immobilization of ligand molecules without changing their functional activity or ability to
64 capture the target metals ions. In this regards, mesoporous silica and high ordered mesoporous silica have
65 been used for the removal of many toxic ions from water, including Cs and Sr. However, there is still a
66 need for investigating the addition of specific functional groups that can enhance the materials ability to
67 selectively attract Cs and Sr from a complex solution such as seawater.

68 Many attempts have been made to synthesis inorganic nanoparticle-filled polymer nanocomposites using a
69 chemical approach. However, this approach requires overcome complicated polymerization processes,
70 making them suitable for the industrial-scale production of nanocomposites. In this work, microporous
71 silica incorporated thiourea/formaldehyde (TUF) polymer nanocomposite (SiO₂-TUF) is prepared by
72 entrapping the TUF polymer the triblock copolymer surfactant into the silica monoliths. The designed
73 adsorbent was prepared via a simple process that allows the polymerization reactions to take place during
74 the formation of the silica monoliths, resulting in hierarchical nanostructures nanochannels with a large
75 specific surface area. The strong chemical bonding between the silica backbone and the groups in the

76 polymer chain satisfied a stable structure with numerous active sites available for the selective interaction
77 with the Cs and Sr ions. Benefiting from the porous structures and the availability of the functional groups
78 on the surface, SiO₂-TUF was able to remove Cs and Sr ions with sorption capacity as high as 78.2 mg g⁻¹
79 in less than 10 minutes. The adsorption mechanism and various kinetic models are studied to understand
80 the target ions-SiO₂-TUF interactions. Although this work is devoted to investigating the removal of Cs(I)
81 or Sr(II), we believe the same facile synthesis method could be used to prepare several other silica-porous
82 polymers composites that can be used to remove other toxic substances.

83 **2- Materials and Methods**

84 **2.1. Materials**

85 All materials were of analytical grade and used without further purification. Tetramethylorthosilicate
86 (TMOS), the triblock copolymers of poly(ethylene oxide-b-propylene oxide-b-ethylene oxide) pluronic
87 F108 [F108 (EO₁₄₁PO₄₄EO₁₄₁)], thiourea (TU), formaldehyde (F) were obtained from Sigma–Aldrich.
88 Cesium nitrate (CsNO₃) and strontium chloride (SrCl₂) solutions (1000 mg L⁻¹ in 0.05 M HNO₃) were
89 purchased from Merck. The solution was further diluted to the required concentrations (1-100 mg L⁻¹) with
90 deionized water (DIW). The pH of the solutions was adjusted using 0.01 M nitric acid or 0.01 M sodium
91 hydroxide solutions.

92 **2.2. Synthesis of SiO₂-TUF composite**

93 The silica/polymer nanocomposite (SiO₂-TUF) was prepared using an instant, one-pot, direct templating
94 method. This method is similar to our previously reported to prepare High Ordered Monoliths (HOM) silica
95 monoliths, with *in situ* TUF polymerization.²⁹ Typically, silica monoliths were fabricated using
96 microemulsion phases formed by the addition of the solution of thiourea and formaldehyde (pH 9) to F108
97 surfactant/TMOS) mixture domains. First, in a 100 mL beaker (beaker 1), 15.2 g of thiourea (0.2 M) and
98 20 mL absolute ethanol were mixed at 30 °C; then was added to 16.2 g of formaldehyde solution (0.2 M).
99 The molar ratio of thiourea to formaldehyde used in this study was 1:1. The pH value of the solution mixture

100 was adjusted using NaOH until it reached up to 9. The mixture was heated at 75°C until all reactants were
101 dissolved. Second, in beaker 2, Pluronic F108 and TMOS were mixed with 30 mL ethanol by agitation in
102 a water bath (45 °C) for 1–5 min, until a homogeneous sol-gel was produced. The mass ratio of F108:
103 TMOS under typical conditions was 1.3: 1. Subsequently, the solution mixtures of beaker 1 and beaker 2
104 were charged into the round balloon flask. In microporous worm-like channels of silica/polymer syntheses,
105 the flask containing the synthesis composition was instantly connected to the rotary evaporator (EYELA
106 NVC-2100) at 45 °C a starting pressure of 1023 hPa. An acid-catalyzed condensation reaction continued
107 the syntheses by adding an aqueous HCl/H₂O solution (pH 1.3). In the acid condensation step, the
108 exothermic hydrolysis and condensation of TMOS occurred rapidly, along with TUF condensates began to
109 precipitate. After a 15-min evacuation, the resulting optical sol-gel-like silica/polymer material was formed
110 with continuous polymerization of TUF/TMOS. This led to the formation of opaque SiO₂-TUF monoliths
111 (solid product) and acquired the shape and size of the round-balloon flask. The resultant surfactant-
112 silica/polymer solid was gently dried at room temperature for 6 h and then allowed to stand in a sealed
113 container at 25°C for 1 day to complete the drying process. Finally, the F108 of the as-made SiO₂-TUF
114 sample was removed by the solvent extraction method. After 24 h of solvent extraction with ethanol, the
115 SiO₂-TUF material was dried at 75 °C, ground and stored for use as adsorbent materials for Cs(I) and Sr(II)
116 removal.

117 **2.3. Characterization instruments**

118 The FTIR spectra for the synthesized materials were measured using Pye-Unicam Sp-883 PerkinElmer
119 spectrophotometer, (Waltham, MA, USA). The morphology of microporous SiO₂-TUF composite particle
120 was examined by scanning electron microscopy (SEM) using a Jeol JSM-5400 LV instrument. TEM
121 micrographs of the free HOM-silica and microporous SiO₂-TUF composite were achieved using a JEOL
122 JEM-1400 transmission electron microscope (JEOL, Ltd, Tokyo, Japan). The specific surface and
123 porosity were measured using nitrogen adsorption (BELSORP MIN-II analyzer) at 77 K (MicrotracBEL
124 Corp., Osaka, Japan). Particle size distribution and zeta potential of SiO₂-TUF composite were determined

125 by dynamic light scattering using a Nano Series Zeta Sizer (Malvern, Worcestershire, UK). The TGA/DTG
126 analyses were acquired on a Shimadzu DT = TG-50 thermogravimeter, under N₂ atmosphere (Shimadzu,
127 Kyoto, Japan). Finally, Cs(I) and Sr(II) ions were quantified via an Inductively Coupled Plasma-Optical
128 Emission Spectrometer (ICP-OES, model 720-ICP-OES, Agilent Technologies).

129 **2.4. Batch studies for Cs(I) and Sr(II) ions adsorption assays**

130 Sorption tests were carried out using batch experiments. A fixed amount of SiO₂-TUF, $W = 20$ mg) was
131 mixed with a volume of solution ($V = 20$ mL) containing Cs(I) or Sr(II), at concentration C_0 : 50 mg/L
132 (sorbent dosage, 1 g/L). The initial pH of the solution was varied between 1 and 11 with HNO₃ or NaOH
133 solutions. The flask was maintained under agitation (300 rpm) for 120 min at different temperature (25°C,
134 35°C, and 45°C). The solution was separated from SiO₂-TUF microporous sorbent by filtration on an
135 Ahlstrom glass microfiber filter paper (1.2 mm pore size; 4.7 cm diameter). ICP-OES measured the residual
136 concentration of the target metal ions (C_e , mg/L) in the filtrate, and the sorption capacity (q_e , mg/g) was
137 deduced from the mass balance equation:

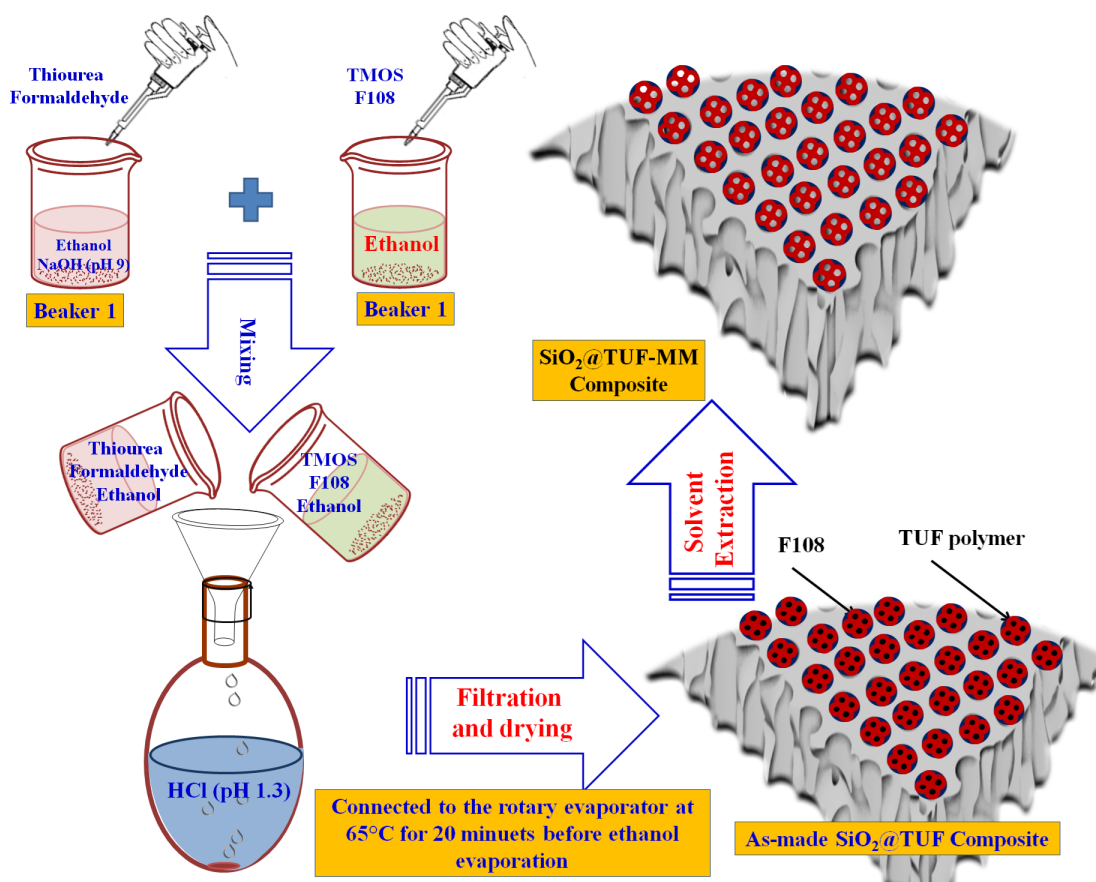
$$138 \quad q_e = [(C_i - C_e) \times V]/W \quad (1)$$

139 Other experiments such as uptake kinetics, sorption isotherms, thermodynamic studies and the study of the
140 effect of co-existing ions were conducted under the same procedures. Intermediary samples were collected
141 for uptake kinetics, while initial concentrations were varied up to 125 mg/L (at pH 8 and 6 for Cs(I) and
142 Sr(II), respectively) for sorption isotherms. For the study of the effect of co-existing ions, the target metal
143 ion solution (1 mg/ L) was added to different interfering ions (at the concentration of 5 mg/L), other
144 experimental conditions being identical.

145 Regeneration of SiO₂-TUF was conducting through submerging 0.1g of the SiO₂-TUF composite in 50
146 mL of 100 mg/L Cs(I) or Sr(II) solution under optimal experimental conditions. The solution was filtrated,
147 and the loaded SiO₂-TUF composites with Cs(II) and Sr(II) were washed with demineralized water, and
148 then undergo to elution with 0.02 M HNO₃ (20 mL). The recovery efficiency (R_E %) was obtained from
149 Eq. (2);

150 $R_E (\%) = [(q_1 - q_2)/q_1] \times 100$ (2)

151 where (R_E) is the recovery efficiency (%), while q_1 and q_2 are the sorption capacities at the 1st and 2nd run,
152 respectively. Sorption and desorption efficiencies were compared for eight successive cycles. The
153 application efficiency of the SiO₂-TUF for Cs (I) and Sr (II) removal from seawater was tested on a
154 seawater sample collected from the Mediterranean Sea close to Alexandria Governorate (Egypt). The
155 solutions were spiked with 1 mg/L Cs (I), Sr (II) and Rb(I) ions.



156

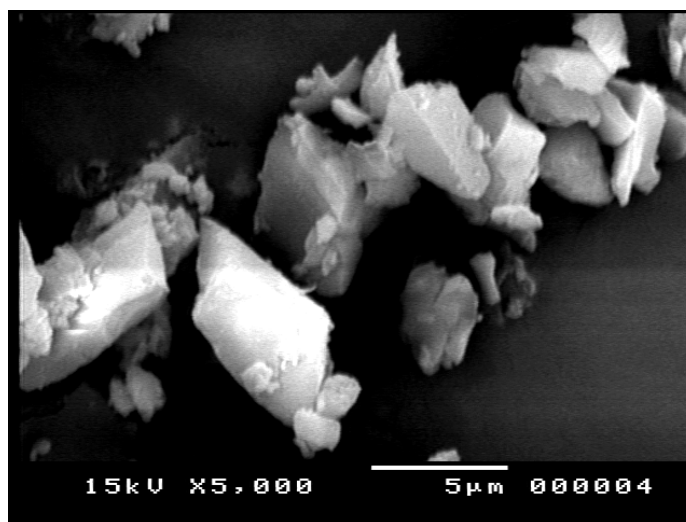
157 **Scheme 1:** Schematic representation of the preparation procedure

158

159 3. Results and discussion

160 3.1. Characterization of SiO₂-TUF composite

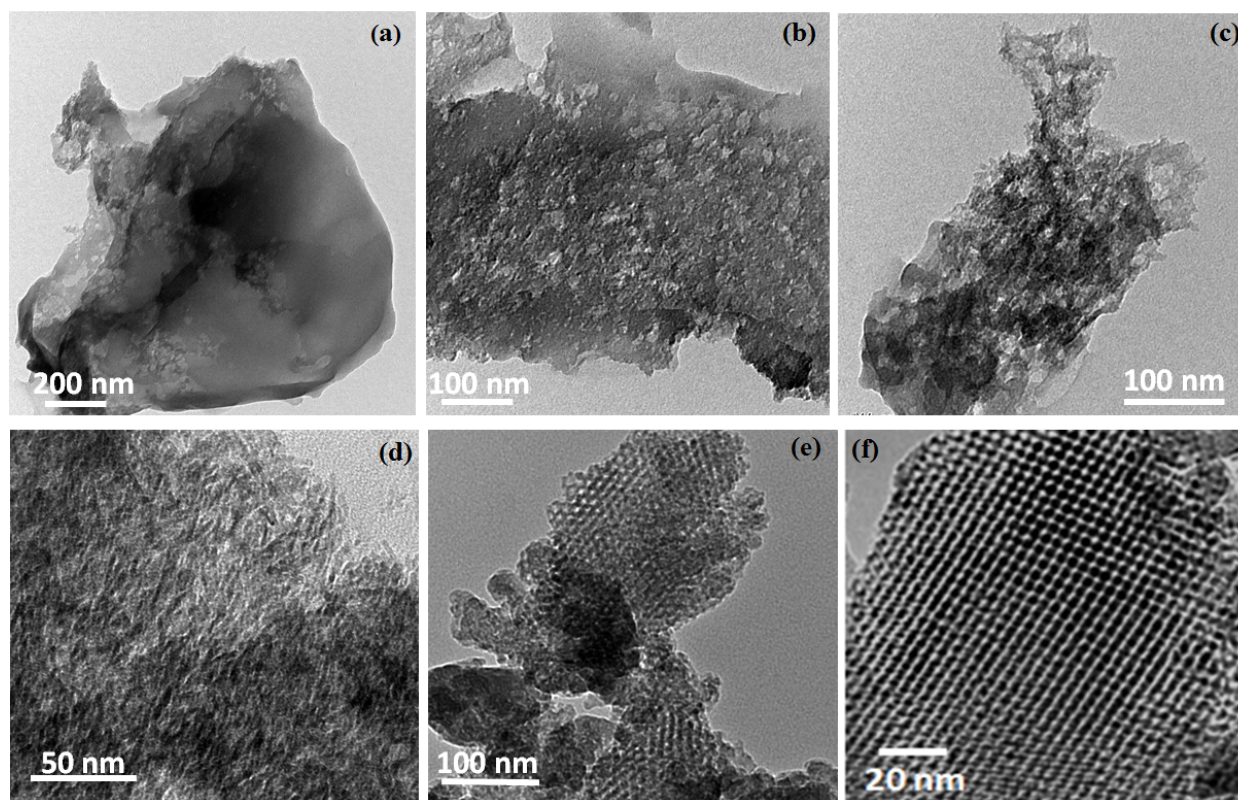
161 This SiO₂-TUF composite was synthesized by emulsion-compounding each of the silica, surfactant, and
162 monomers in a mixture of ethanol/acetic acid solution having different hydrophilic characteristics with
163 appropriate ratios. The fabrication process of the porous hybrid SiO₂-TUF is illustrated schematically in
164 scheme 1. The intercalation of TUF polymer into the organically modified layered silicate and the
165 subsequent surfactant removal from the silicate/polymer frameworks was performed using a solvent
166 extraction technique. Pluronic F108 is a tri-block copolymer with a terminal primary dihydroxy-functional
167 oligomer, which lead to a directional arrangement on the surface of the solution. The oxygen atoms of the
168 tri-block copolymer surfactant can interact with the terminal hydroxyl methyl groups of TUF oligomers,
169 forming hydrogen bonds inside the polymers molecule.³⁰ Some hydrogen bonds can also exist between the
170 nitrogen atoms of TUF oligomers and hydrogen atoms of tri-block copolymer surfactant. The synthesis
171 mechanism of SiO₂-TUF ensures the polymerization process, and the strong molecular forces between TUF
172 oligomers and the surfactant is taking place inside the silica pores. As a result, porous silica monoliths are
173 the matrix that hosts the F108/TUF in its pores. This porous silica works as a backbone to give mechanical
174 integrity and stability to the SiO₂-TUF hybrid, allowing for high Cs(I) and Sr(II) ions adsorption capacities
175 after surfactant removal. The scanning electron microscope (SEM) micrograph shows the stable
176 micrometre-scale morphology ($\geq 1 \mu\text{m}$) consisting of agglomerates or different non-uniform particles of
177 synthesized SiO₂-TUF monoliths (Fig. 1).



178

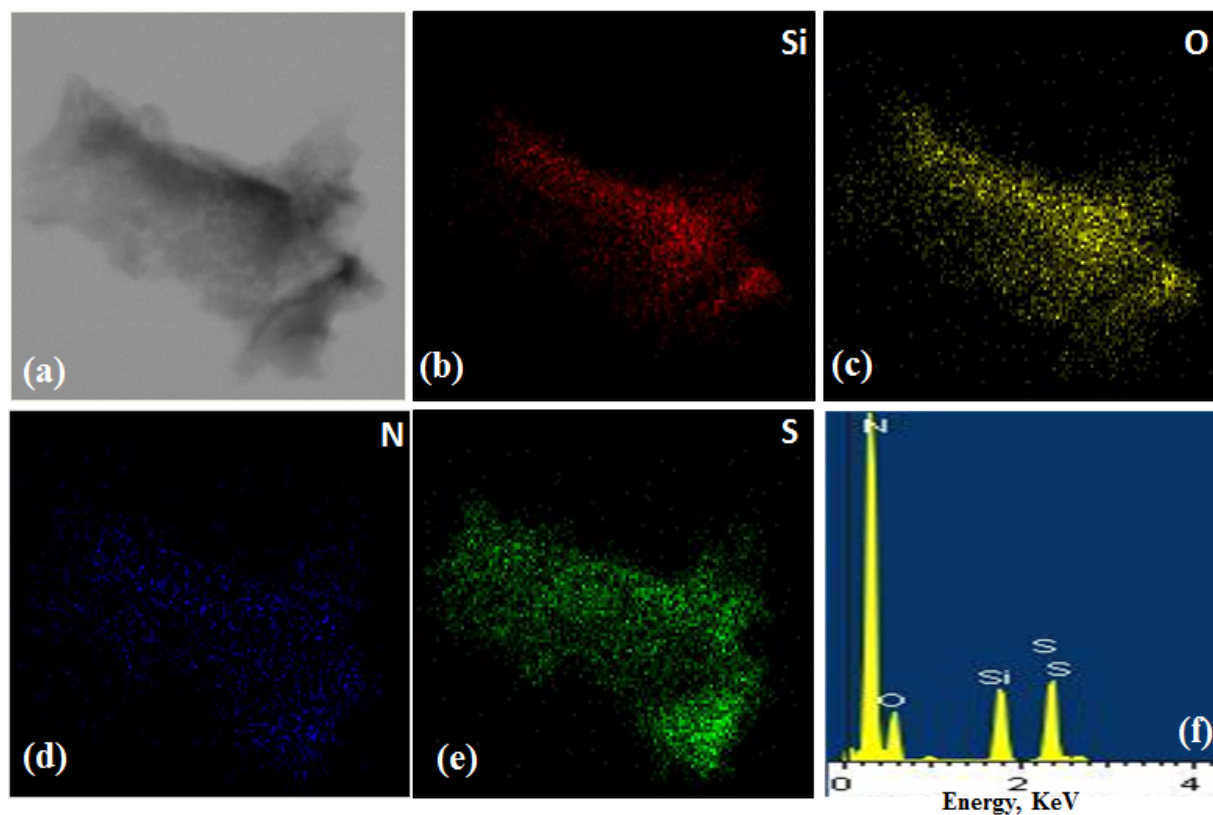
179 **Figure 1:** FESEM images of the synthesized SiO₂-TUF composite and the optical photograph after
180 crushing.

181 TEM micrograph (Fig. 2(a)) of the SiO₂-TUF monoliths showed that the silica/polymer particle formed
182 large aggregates. TEM micrograph of the as-synthesized SiO₂-TUF shows the flacks on the composite
183 surface with homogeneous distributions along the entire surfaces (Fig. 2(b)). It can be seen that the surface
184 of the silica/polymer composite after surfactant removal did not show the structural organization of pores,
185 meaning that the addition of thiourea/formaldehyde monomers changed the micelles structure and pore
186 networks (Fig 2(c&d)). Where the external surface of the silica monoliths (without polymer) show, visible
187 high ordered cubic mesopores distributed uniformly across the entire surfaces with a regular diameter in
188 the range of 25-30 nm (Fig. 2(e&f)). The STEM-EDS analysis reveals a uniform distribution of the hybrid
189 elements, including S and N (Fig. 3). The elemental composition can be determined for SiO₂-TUF
190 composite to be 16.57% (C), 3.34% (H), 12.77% (N), and 12.33% (S). The Nitrogen and sulfur contents
191 were found to be 9.12 and 3.85 mmol per gram of SiO₂-TUF nanocomposite, respectively.



192

193 **Figure 2** TEM images of as-synthesized SiO₂-TUF composite (a&b), the synthesized SiO₂-TUF after
194 surfactant removal (c&d), and the silica monolith without TUF polymer incorporation (e&f).



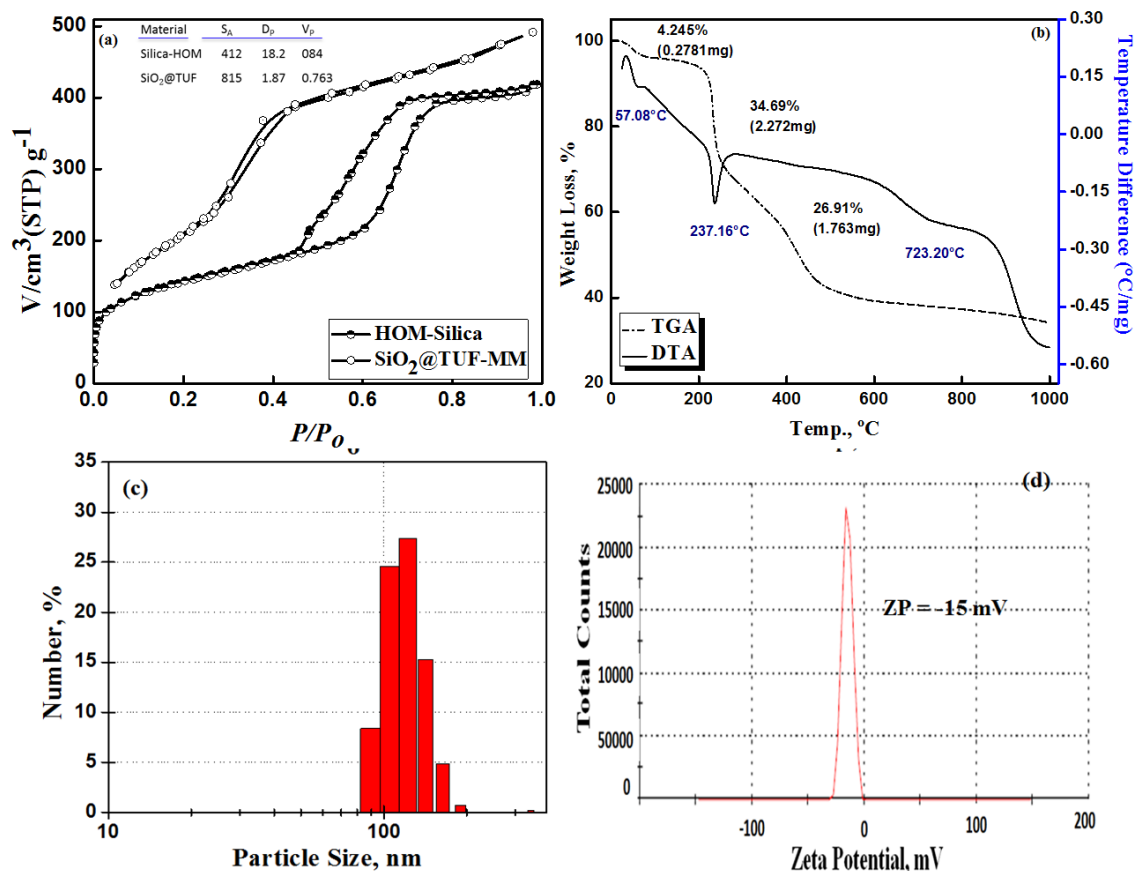
195
196 **Figure 3:** STEM image (a), EDS elemental mapping (b–e), and (f) EDS spectrum of the microporous SiO₂-
197 TUF.

198 More information about the porosity characteristics of the SiO₂-TUF nanocomposite can be gathered from
199 the N₂ adsorption/desorption technique (Fig. 4a). The calculated BET surface area of the SiO₂-TUF is
200 815.71 m² g⁻¹, and the total pore volume is close to 0.7627 cm³ g⁻¹, with micropores centred at about 1.87
201 nm. For comparison, a controlled high ordered mesoporous polymer-free silica monolith (HOM-silica)
202 exhibits a specific surface area of only 400 m²/g and mesopores in the range up to 30 nm. The N₂
203 adsorption/desorption isotherm shows a typical IV type with a hysteresis loop at low P/P_0 with a typical
204 hysteresis loop H1 implies uniform cylindrical pore geometry. In addition, this isotherm type is often
205 obtained with materials consisting of agglomerates or different non-uniform particles, as evidenced from
206 SEM images (Fig. 1).³¹ The SiO₂-TUF exhibits capillary condensation at a relative pressure of about 0.25,
207 attributed to some pore blocking. The isotherm's steepness and the occurrence of capillary evaporation are

208 associated with the formation of uniform pore diameter. Embedding the polymer into silica mesopores did
209 not block the porous backbone completely but rather tailored the hybrid into 3-dimensional (3D) micropores
210 architectures after surfactant removal. From our results, the pore size distribution shows mean pore
211 diameters of 1.87 nm in which small channels were formed between large uniform pores (30 nm). This was
212 confirmed from ordered pores appear in HRTEM image (Fig. 2(F)) of pristine silica, that each particle
213 observed had ordered mesoporous arrays with clearly feature open, connected pores and continuous
214 (channels) with regular structures. Meanwhile, the number of pores on the particle also affected the
215 increasing specific surface area. The more pores, the larger the specific surface area. The pore volume of
216 SiO₂-TUF was 0.7627 cm³ g⁻¹, and the pore volume of pristine silica was 0.4855 cm³ g⁻¹, which was half
217 lower than pristine silica. The larger pore volume resulted from the SiO₂-TUF having many more pores.³²
218 So, we can conclude that the incorporation of TUF polymer have an influence on the surface area where
219 F108/ can serve as a dual template in order to form the many nanochannels inside the silica matrix after
220 surfactant removal. Therefore, it was not difficult to understand that the specific surface area for the SiO₂-
221 TUF was more significant than the HOM-silica particles.

222 TGA/DTG techniques determined the carbon content and the thermal stability of the SiO₂-TUF.
223 TGA curve (Fig. 4b) displays a total weight loss of 65.84 % in the temperature range 35–1000°C (Fig. 3b),
224 in which various stages can be identified in the thermogram. First, about 4.245% weight loss is observed
225 between 35°C and 120°C, associated with the release of trapped solvent and absorbed water. The
226 decomposition and pyrolysis of thiourea/formaldehyde polymer are taking place in two steps; one associate
227 with a fast loss of 34.69% of the sample mass at ~ 300°C, and a gradual loss of about 21.81% between
228 300°C to 470 °C. The last thermal process is observed at a temperature above 500°C with a gradual weight
229 loss of about 5.1%. These different thermal transformations are correlated to three maximum peaks on the
230 DTG curve: at 57.08°C, 224.81°C and 637.16°C correspondings to dehydration, degradation, and
231 crystalline phase formation of silica monoliths, respectively. From the dynamic light scattering (DLS)
232 analysis (Fig. 4c), the SiO₂-TUF exhibits a uniform size in the range of 130-160 nm in diameter, suggesting
233 the formation of sub-micron particles of SiO₂-TUF. The surface zeta potential of Silica@TUF was
234 determined to be -15 mV (Fig. 4d).

235

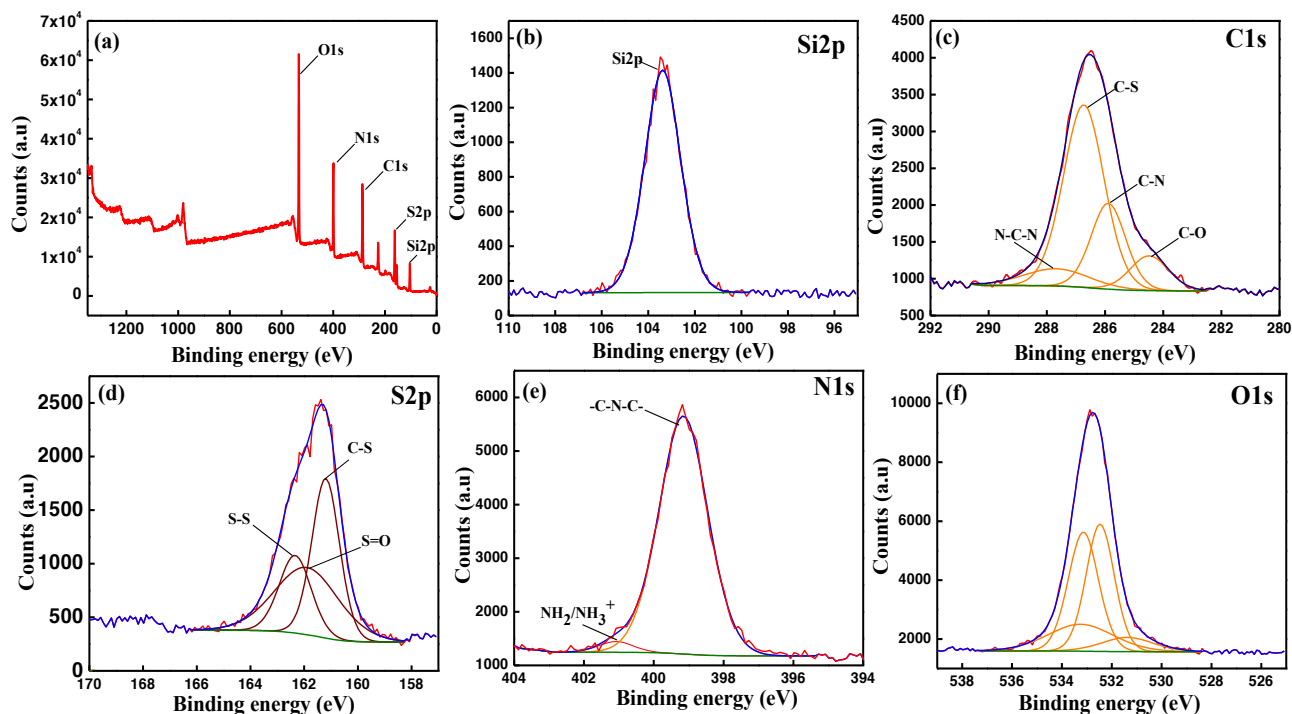


236

237 **Figure 4:** (a) N₂ sorption/desorption isotherms of the synthesized SiO₂-TUF after surfactant removal and
 238 the silica monolith without polymer incorporation, (b) TGA and DTA, (c) particle size distribution, and (d)
 239 zeta potential of the microporous SiO₂-TUF particles.

240 The chemical composition and the surface functional groups of the silica monoliths and the SiO₂-TUF were
 241 determined by FT-IR and XPS analysis. FT-IR spectrum of the silica monoliths (Figure S1) displays a
 242 number of characteristic bands; the peak at ~1090 is for the siloxane backbone (Si–O–Si), the 961 band is
 243 for the free silanol group (Si–OH), and the peak at 804 cm⁻¹ is characteristic for the tetrahedron ring in
 244 (SiO₄).³³ In addition to the silica peaks, the FT-IR spectrum of the SiO₂-TUF shows some new characteristic
 245 bands. The peak at 1619 cm⁻¹ is associated with the –NH₂ vibration, and the peak at 1150 cm⁻¹ is for the
 246 (C=S) vibrations. Two strong bands appeared at 3020 and 2980 cm⁻¹ due to the asymmetrical and

247 symmetrical stretching vibrations of the $-\text{CH}_2$ groups and another band at 1440 cm^{-1} , assigned to the $\delta(\text{C}-$
248 $\text{H})$ bending of $\text{N}-\text{CH}_2-\text{N}$.³⁴ The presence of coordinated water molecules in the composite was further
249 confirmed by the appearance of bands in the region 1530 cm^{-1} for $\delta(\text{HOH})$ deformation and the band at 650
250 cm^{-1} for the rocking modes of coordinated water.³⁵ The Si-S and Si-N bands at 655 cm^{-1} and 525 cm^{-1} ,
251 respectively, confirm the reaction between the polymer and the silica.³⁶ The successful incorporation of the
252 TUF polymer into the silica monoliths is further confirmed with the high-resolution XPS spectra. Fig. 5
253 shows that the chemical incorporation of SiO₂-TUF composite introduces S/N-based reactive groups (due
254 to thiourea/formaldehyde inclusion). The figure identifies the different forms associated with C, S, O, N,
255 and Si elements in their different chemical environments, indicating that the SiO₂-TUF was synthesized
256 successfully. The C 1s can be fitted with four peaks at 284.48, 285.89, 286.73, 286.6, and 287.67 eV
257 corresponding to the C-O, C-N, C-S, N-C-N species, respectively. The S2p spectrum exhibited three
258 binding energies of 161.2, 161.9, and 162.34 eV are associated with C-S, S=O and S-S bonds (i.e. during
259 the synthesis of SiO₂-TUF, thiourea is involved in the reaction, and the product containing thioether bond
260 and disulfide bond).^{35,36} The co-existence of protonated and protonated amine groups (at similar atomic
261 fractions) is also demonstrated by the presence of two deconvoluted peaks at 399.15 and 401.08 eV,
262 respectively.



263 **Figure 5:** XPS spectra of the synthesized microporous Silica@TUF composite.

264 3.2. Cs(I) and Sr(II) adsorption

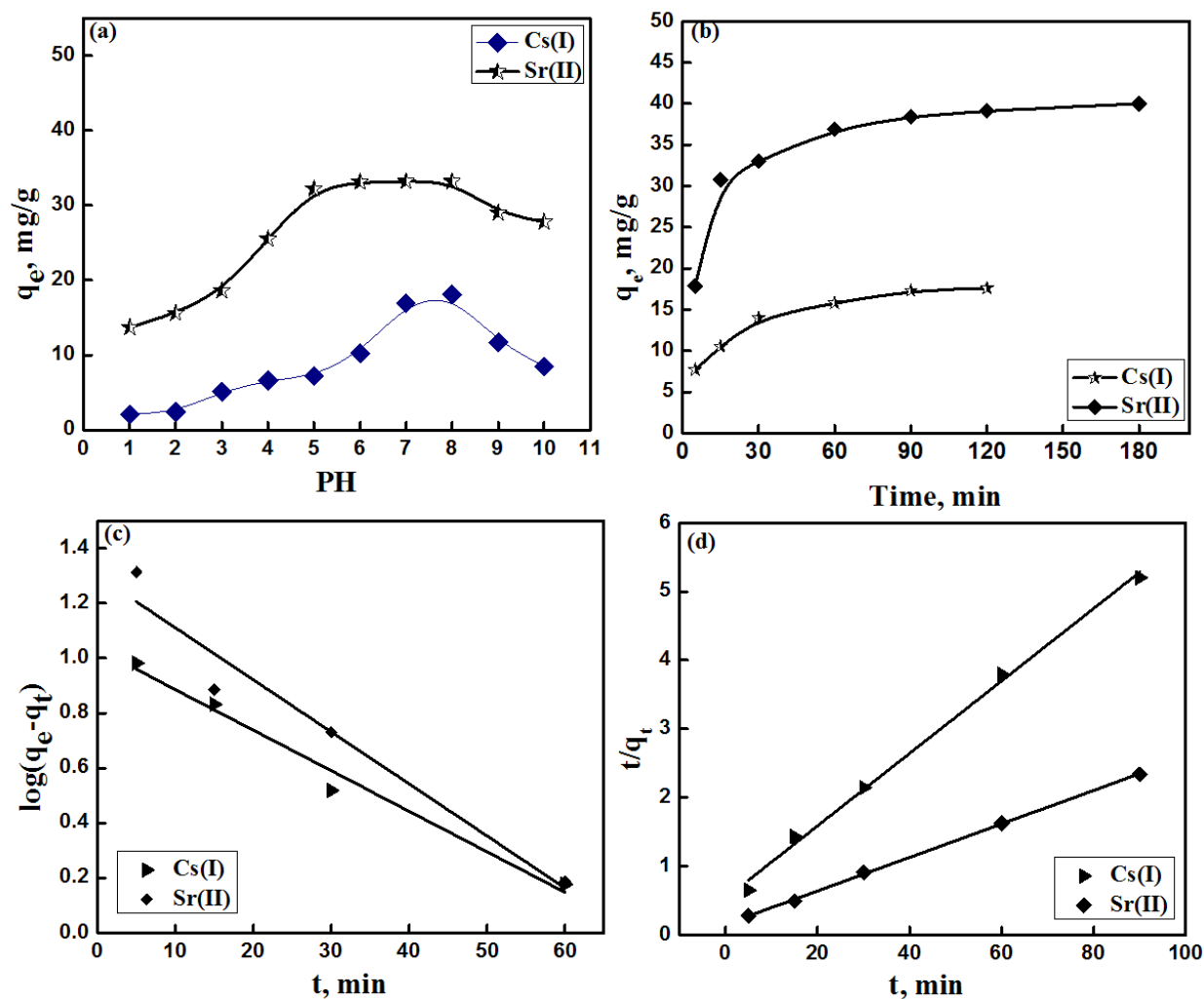
265 3.2.1. effect of pH

266 For any adsorption system, the solution's initial pH could result in fundamental changes in the adsorbent by
 267 alternating the surface charges or changing the types of ions in the solution. The presence of thiol and amino
 268 group on the SiO₂-TUF suggests that the first reaction in acidic media would be the surface groups'
 269 protonating according to reactions 3 and 4. Zeta potential is an important parameter for understanding the
 270 mechanism of adsorption. It is the electrical potential close to a particle surface where adsorption of ions
 271 from the solution phase occurs, and it is positively related to the surface charge. Furthermore, zeta potential
 272 depends not only on the particle's surface properties but also on the nature of the solution (e.g. ionic strength,
 273 pH, etc.). The surface zeta potential of SiO₂-TUF was determined to be -15 mV (Fig. 3d). The negative
 274 value is due to the deprotonated groups (-OH, -SH, and -NH₂) of the silica-TUF polymer composite that
 275 can explain the pH variations of uptake of Cs(I) and Sr(II) ions from solution by SiO₂-TUF. We studied
 276 the influence of the initial pH value on Cs (I) adsorption (I) or Sr(II) at room temperature by fixing the ions

277 concentration at 50 mg L⁻¹. As can be seen in Figure 6a, the adsorption capacity of Cs(I) on SiO₂-TUF
278 reaching a maximum value of 16.2 mg g⁻¹ at pH values between 7- 8.5. Sr(II) 's adsorption capacity is higher
279 than that of Cs(I) at all the pH values and plateauing at a maximum value of 34.7 mg g⁻¹ starting at pH
280 values as low as 4. The observed lower uptake values for Cs(I) and Sr(II) ions at lower pH values (pH≤4)
281 is due to the formation of hydronium ions on the SiO₂-TUF surface. These ions render the sorbent's charge
282 to be mainly positive (equation 5),⁵ hindering the interaction with the solution cations and hence decreasing
283 the adsorption capacity. The decrease of the metal uptake at higher pH values in the case of Sr(II) is due to
284 the formation of insoluble complexes that causes some precipitation of strontium. The maximum adsorption
285 capacity of strontium on SiO₂-TUF occurred at a pH of 6 without any strontium precipitation from the
286 solution.^{18,37} On the other hand, the decrease of the uptake of Cs(I) ions at high pH is due to the formation
287 of soluble CsOH on the sorbent surface.⁴ The differences between sorption capacities of the Cs(I) or Sr(II)
288 may be explained by the higher ionic strength of Sr(II) and also the smaller size of the ions, allowing Sr(II)
289 to accesses smaller pores. All subsequent adsorption experiments of Cs(I) and Sr(II) ions on the
290 microporous SiO₂-TUF were performed at pH 8 and 6, respectively, to evaluate other adsorption
291 parameters.



295



296

297 **Figure 6:** Effect of pH on the adsorption of U(VI) and Cs(I) ions on SiO₂-TUF; initial metal ion
 298 concentration 100 mg L⁻¹, SiO₂-TUF weight 20 mg, solution volume 20 mL, eq. time 90 min at temp. 25
 299 °C.

300 3.2.2. Adsorption kinetics

301 The first clue of the adsorption reactions kinetic is given by Figure 6b. The time of equilibrium measured
 302 at the specified pH values and 50 mg L⁻¹ is about ~40 min for Sr(II) and ~25 min for Cs(I). Within ten
 303 minutes, the uptake efficiency reaches 55.6% and 62.8% from the total uptake capacities for Sr(II) and
 304 Cs(I), respectively, indicating a fast adsorption process. The longer time required to reach equilibrium for
 305 Sr(II) is understood from the relatively smaller cations' ability to diffusion through the pores of SiO₂-TUF.

306 Also, the smaller cations of Sr, Sr²⁺ and SrOH⁺, seem to diffuse through the electric double layer (EDL)
307 formed on the surface. The ability to penetrate through the EDL, although fulfil higher capacity, would
308 mean the uptake process is not purely controlled by a fast surface adsorption process but rather with a slow
309 diffusion step.

310 The kinetics of the adsorption process is further studied using several models. We first used the
311 conventional pseudo-first-order (PFORE) and pseudo-second-order (PSORE) rate equations to fit the
312 kinetic profile (equations 6 and 7).³⁹

$$313 \quad \log(q_e - q_t) = \log(q_e) - \frac{k_1}{2.303} t \quad (6)$$

$$314 \quad t/q_t = t/q_2 + 1/k_2 q_2^2 \quad (7)$$

315 Where q_e is the adsorption capacity, k_1 and k_2 are the apparent rate coefficients for PFORE and PSORE,
316 respectively. Plotting $\log(q_e - q_t)$ versus t (Fig. 6c) and plotting t/q_t versus t (Fig. 6d) gave straight lines. The
317 theoretical capacities and rate constants can be calculated from the slope and the intercept of the lines. The
318 correlation coefficient obtained from the linear correlation coefficient (R^2) confirmed the models' validities.
319 In general, the closer the value of R^2 to 1, the better the model on describing the kinetic data. Table 1 reports
320 the parameters of the models fitting to experimental curves. The determined R^2 value of the PSORE is
321 slightly higher than that of PFORE for both Sr(II) and Cs(I), suggesting that both metal ions' sorption rate
322 into the SiO₂-TUF is better modelled with the second-order model. Since PFORE is supposed to fit profiles
323 controlled by physical sorption while the PSORE is usually associated with chemical sorption, the results
324 in table 1 suggest a more chemically controlled process. Therefore, the adsorption process can be considered
325 to proceed through the following steps; bulk diffusion, film diffusion, pore diffusion and chemical reaction.
326 To gain more insight into the sorption kinetic, other models are considered. McKay model assumes that the
327 adsorption process is controlled by the film- and particle diffusion.³⁹ During the transport of the solute
328 species from the bulk liquid phase towards the solid adsorbent surface, the boundary layer may play a

329 significant role in the adsorption process. This may be verified by applying the adsorption time data to the
330 liquid film diffusion model:³⁸

$$331 \quad \log(1 - F) = - K_F/2.303 t \quad (8)$$

332 Where K_F is the film diffusion rate constant (min^{-1}), and F is the ratio q/q_e . Plotting $\log(1-F)$ versus t gives
333 a straight line that passes through the origin for a process controlled only by ions diffusion through the
334 double layer film (Fig 7a). The rate constant for liquid film diffusion (K_F) was determined to be 0.0345 and
335 0.044 for Cs(I) and S(II), respectively. However, the resulting lines in both cases have a non-zero intercept,
336 indicating that the film diffusion is not fully responsible for determining the adsorption rate on SiO2-TUF.
337 Further, we fitted the time dependence data of Cs(I) and Sr(II) adsorption using Weber-Morris model, which
338 assumes the processes is controlled by intra-particle diffusion.^{38, 39} This model state that the intra-particle
339 diffusivity is constant and the direction of the diffusion process is radial;

$$340 \quad q_e = x + K_i t^{1/2} \quad (9)$$

341 where K_i ($\text{mg g}^{-1} \text{min}^{-0.5}$) and x are the intera-particle diffusion rate constant and constant proportional to
342 the boundary layer thickness, respectively. The values of K_i and x were determined from the slope and
343 intercept of the plot of q_t versus $t^{1/2}$ (Fig. 7b). The high values of x (3.23 and 9.12 for Cs(I) and Sr(II),
344 respectively) indicate that the boundary layer thickness plays a role in the adsorption process. It is evident
345 from the plots that there are two separate stages; the first linear portion (stage I) and the second curved path
346 followed by a plateau (Stage II). In Stage I, the removal efficiency reaches 55.6% and 62.8% from the total
347 uptake capacities for Sr(II) and Cs(I), respectively, within 10 min. This is attributed to the immediate
348 utilization of the most readily available active sites on the SiO2-TUF surfaces. In stage II, very slow
349 diffusion of the target metal ions from the surface site into the SiO2-TUF micropores is observed. Thus,
350 the initial portion of target metal ion adsorption on SiO2-TUF may be governed by the initial intraparticle
351 transport of Cs(I) and Sr(II) ions controlled by the surface diffusion process. The later part is controlled by
352 pore diffusion.⁴⁰ Though intraparticle diffusion renders straight lines for adsorption of Cs(I) and Sr(II) on

353 the synthesized SiO₂-TUF, the intercept of the lines fails to pass through the origin. One possible
 354 explanation is the difference in the rate of mass transfer between the initial and final stages of the adsorption.
 355 It indicates some degree of boundary layer control which implies that intraparticle diffusion is not only the
 356 rate-controlling step. The data were further used to learn about the slow step occurring in the present
 357 adsorption system using the pore diffusion model using Bangham's equation which describes pore diffusion
 358 during the adsorption process. This model assumes that the diffusion of metal ions into the micropores of
 359 SiO₂-TUF is the rate-controlling step;^{40, 41}

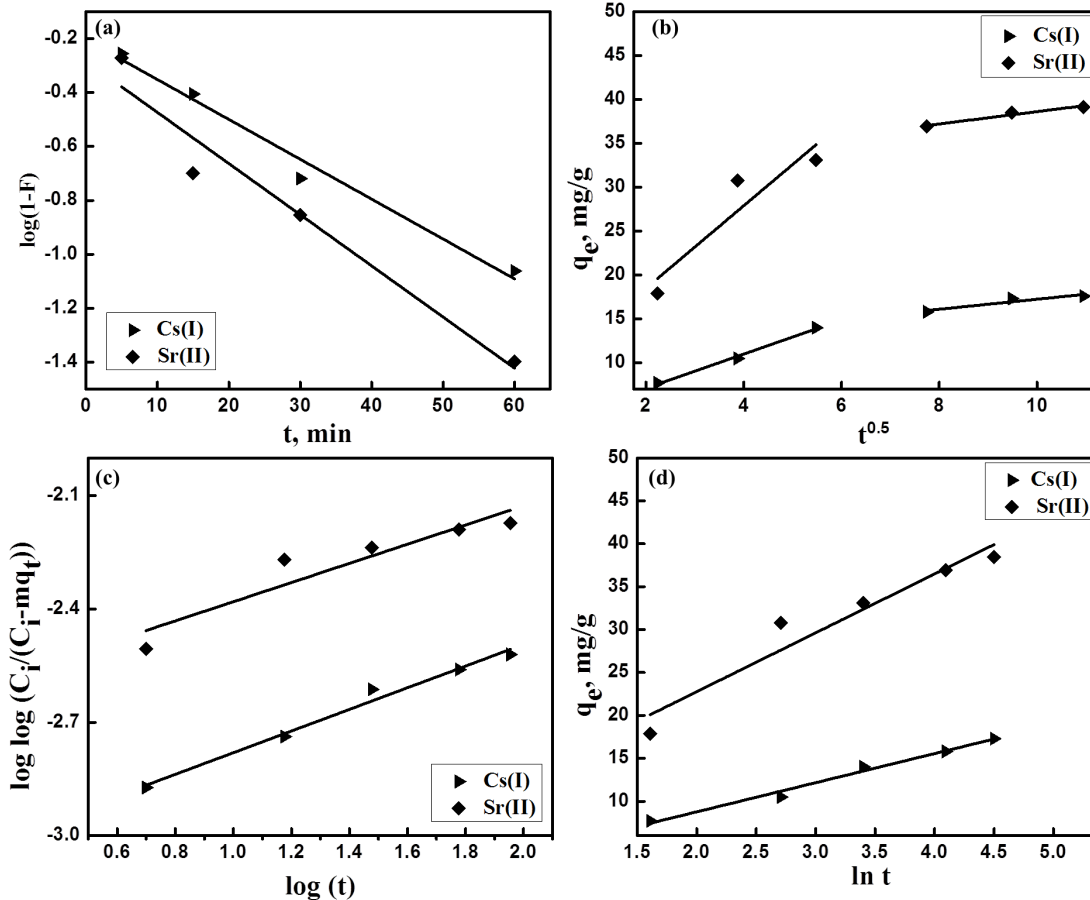
$$360 \quad \log \left(\frac{C_i}{C_i - Aq_t} \right) = \log \log \left(\frac{AK_B}{2.303 V} \right) + B \log t \quad (10)$$

361 Where β and K_b (mL/g/L) are Bangham constants and A is the weight of SiO₂-TUF per litre of cesium
 362 solution (g L⁻¹). The straight line with a higher correlation value of the Bangham model (Fig. 6c) confirms
 363 the adsorption process is controlled by diffusion within the pores. A similar trend was observed in the
 364 literature for the adsorption of other ions onto porous materials.⁴¹

365 Another model that we have tested is the Elovich model, which is usually applicable for situations where
 366 the rate determinant step is the interaction between metal ions and the active adsorbent sites. The adsorption
 367 data were treated according to Elovich equation;⁴¹

$$368 \quad q_t = \frac{1}{\beta} \ln(\alpha\beta) + \frac{1}{\beta} \ln(t) \quad (11)$$

369 where α is the initial adsorption rate (mg/g. min), and β is the adsorption constant (g mg⁻¹). The large
 370 difference between the calculated values α and the experimental q_e indicates that the adsorption of Cs(I)
 371 and Sr(II) on SiO₂-TUF does not follow the Elovich model (Fig. 6d). Based on the above discussion, it
 372 can be concluded that the adsorption of Cs(I) and Sr(II) on SiO₂-TUF is best described by both McKay and
 373 Bangham models. Therefore, the kinetics of the adsorption process is controlled by the diffusion of the ions
 374 in the electric double layer surrounding the adsorption and also by the diffusion in the micropores.



375 **Fig. 6** (a) Effect of contact time on the adsorption of Sr(II) and Cs(I) ions at pH 8.0 on SiO₂-TUF from a
 376 single ion solution; initial conc. 50 mg/L, adsorbent weight 20 mg, solution volume 20 mL at 25°C. (b) the
 377 pseudo-second-order plot.

378

379

380

381

382 **Table 1.** Kinetic Data for the Adsorption of Cs(I) and Sr(II) ions on SiO₂-TUF microporous sorbent.

Kinetic Models	Kinetic Parameters	Cs(I)	Sr(II)
----------------	--------------------	-------	--------

PFORE model	q_1 mg/g	10.7	17.3
	K_1 min ⁻¹	3.4×10^{-2}	4.4×10^{-2}
	R^2	0.973	0.933
PSORE model	q_2 mg/g	40.9	18.86
	K_2 mg ⁻¹ min ⁻¹	0.0053	0.0039
	R^2	0.995	0.999
Weber-Morris diffusion model	K_{ip} [mg/(g min ^{0.5})]	1.94	4.69
	X	3.23	9.12
	R^2	0.990	0.730
Elovich kinetic model	β (g/mg)	0.294	0.146
	α [mg/(g min)]	6.08	25.62
	R^2	0.983	0.913
Liquid film diffusion model	K_F min ⁻¹	0.034	0.045
	R^2	0.973	0.933
Bangham kinetic model	K_b (mL/g/L)	5.66	13.49
	α	0.286	0.254
	R^2	0.979	0.888

383 3.2.3. Adsorption isotherms

384 In order to evaluate the maximum sorption capacity of the microporous SiO₂-TUF, adsorption isotherms
385 were constructed using the data gathered at room temperature and pH values of 6 and 8 for Cs(I) and Sr(II),
386 respectively. As can be seen from Figure 8, the uptake of the ions on silica@TUF sharply increases before
387 reaching a saturation plateau at a maximum adsorption capacity of 40.3 and 75.5 mg g⁻¹ for Cs(I) and Sr(II),
388 respectively. We have used different isotherm models to explain the sorption process, such as Langmuir,
389 Freundlich, and Sips models.³⁸⁻⁴⁰ The Langmuir model assumes the adsorption occurs as a homogeneous
390 monolayer on the sorbent surface and that the sorption capacity at saturation of this monolayer should
391 correspond to maximum sorption capacity.⁴¹ Since the correlation coefficient value (R^2) is low, it is safe to
392 assume that the adsorption of Cs(I) and Sr(II) on SiO₂-TUF does not obey Langmuir isotherm. The
393 nonlinear Freundlich model⁴² is described by a power-like equation, which is not consistent with the
394 saturation plateau observed in Fig. 7. Sips isotherm is a combined form of Langmuir and Freundlich
395 expressions deduced for predicting the heterogeneous adsorption systems and circumventing the limitation
396 of the rising metal ions concentration associated with the Freundlich isotherm model. At low metal ions
397 concentrations, it reduces to Freundlich isotherm, while at high concentrations, it predicts a monolayer
398 adsorption capacity characteristic of the Langmuir isotherm.⁴³⁻⁴⁵ As a general rule, the equation parameters

399 are governed mainly by operating conditions such as the alteration of pH, temperature, and concentration.
400 Therefore, we focused more on Freundlich the Sips model (Eq. 12 & 13).

401
$$q_e = K_F C_e^{1/n} \quad (12)$$

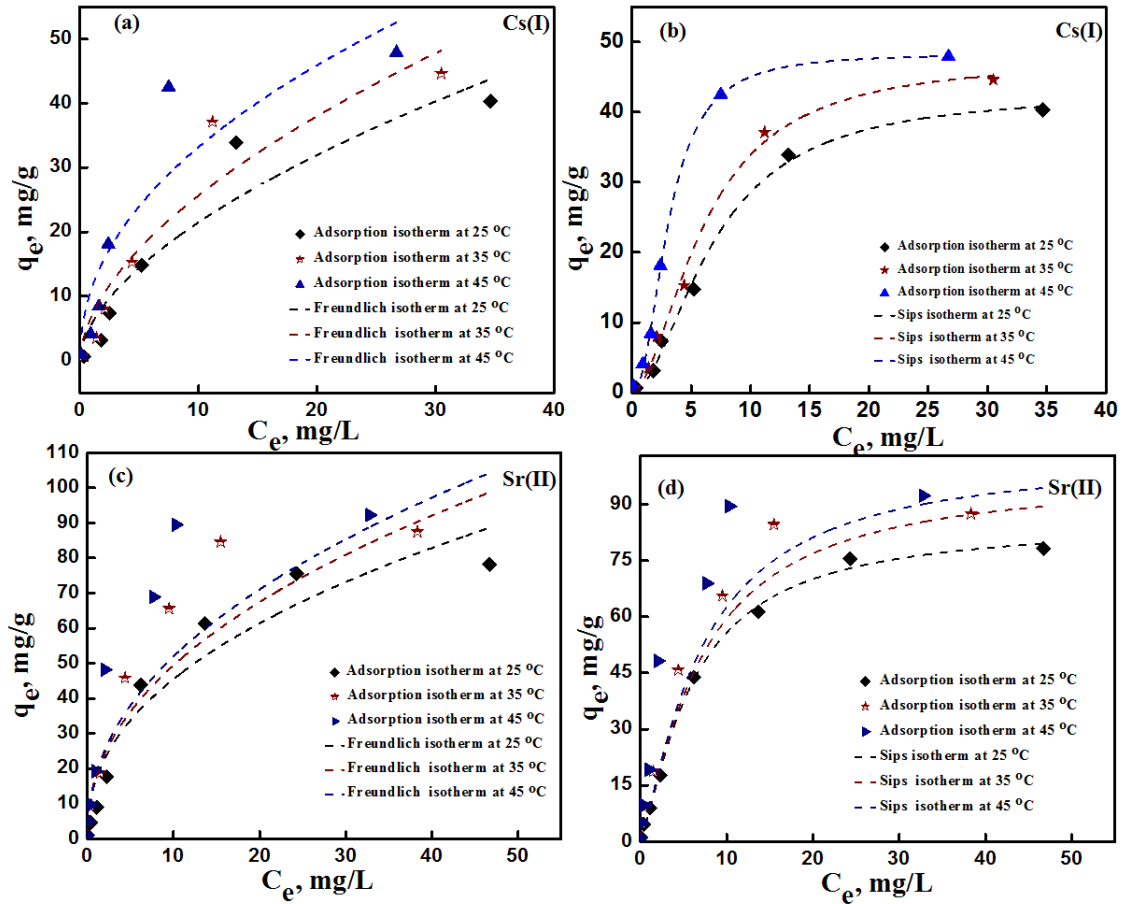
402
$$q_e = \frac{Q_S K_S C_e^{n_S}}{1 + K_S C_e^{n_S}} \quad (13)$$

403 where q_S (mg/g), K_F ($L^{1/n} \text{ mg}^{(1-1/n)/g}$) and K_S (L/mg), are the Sips sorption capacity and the affinity
404 coefficients for the Freundlich, and the Sips equations, respectively. The parameters n_F and n_S are the energy
405 coefficients for the Freundlich and the Sips equations, respectively. Values for $1/n$ close to zero indicate
406 heterogeneous adsorbents, while values closer to or 1.0 indicate a material with relatively homogenous
407 binding sites. It can be seen from Table 2 that the fitting parameters and the values of correlation coefficient
408 (R^2) suggest that the adsorption of Cs(I) and Sr(II) on SiO₂-TUF is better described by the Freundlich and
409 Sips models (Table 2). It was clear that both two-parameter Freundlich and three-parameter Sips isotherms were
410 the best-fitting models for the experiment results where R^2 are nearly close. Therefore, the Chi-square statistic, χ^2 ,
411 was also obtained and was shown in Table 2. The small number of χ^2 indicates that data from the model is close to
412 the experimental data. Whereas a large number of χ^2 suggests that data from the model is different from experimental
413 data. Therefore, there is a need to analyze the data using the chi-square test to confirm the best-fit isotherm for the
414 sorption system.⁴⁶ According to the χ^2 values (Table 2), the best-fit isotherm model was the Sips isotherm model,
415 where it exhibited lower χ^2 values than the Freundlich isotherm.

416

417

418



419

420 **Fig. 8** (a&b) Freundlich isotherms and Sips isotherms of Cs(I) ions at different temperature (pH 8 , eq.
 421 time 45) and (c&d) Freundlich isotherms and Sips isotherms of Sr(II) ions at different temperature (pH 6,
 422 eq. time 60) (pH 6.0, eq. time 60) on SiO₂-TUF from a single ion solution; SiO₂-TUF weight 20 mg,
 423 solution volume 20 mL.

424

425

426

427

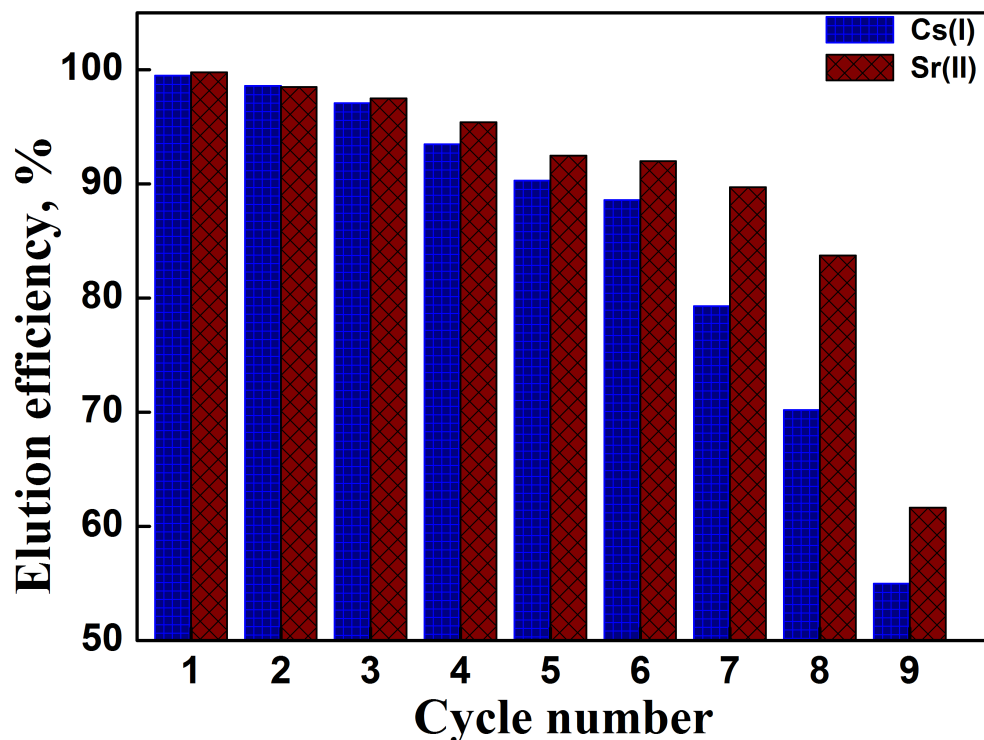
428 **Table 2.** Parameters of Freundlich and Sips models for Cs(I) and Sr(II) adsorption isotherms at different
 429 temperatures.

Metal ion	Temp.	q_e , mg L ⁻¹	Freundlich				Sips				
			K_F	n_F	R^2	X^2	Q_s	K_s	n_s	R^2	X^2
Cs(I)	25°C	40.3	1.74	5.75	0.889	123.2	42.8	0.029	1.83	0.993	0.155
	35°C	44.6	1.77	6.97	0.891	146.2	47.7	0.039	1.80	0.991	0.215
	45°C	48.4	2.12	11.3	0.821	292.4	49.9	0.085	2.20	0.998	0.046
Sr(II)	25°C	75.5	16.77	2.30	0.922	489.6	85.4	0.098	1.28	0.996	1.29
	35°C	84.6	17.54	2.23	0.930	544.7	97.9	0.089	1.24	0.995	2.09
	45°C	89.5	18.32	2.20	0.929	619.4	103.3	0.086	1.25	0.994	2.13

430

431 3.4. Reusability of microporous SiO₂-TUF

432 The nanochannels' presence shortens the pathway of the ions toward the active sites on the adsorbent
 433 surface. It is essential for practical application to recycle the sorbent and efficiently use it again to remove
 434 more pollutants. For that purpose, we used HNO₃ solution as a stripping agent for Sr(II) and Cs(I) ions to
 435 regenerate SiO₂-TUF. The HNO₃ solution concentration was selected as .02 and 0.05 M for Cs(I) and Sr(II),
 436 respectively. After the first regeneration cycle, SiO₂-TUF removed 97% of the toxic ions compared to the
 437 freshly made adsorbent (Fig. 9). It is possible to regenerate SiO₂-TUF for 8 cycles with an efficiency above
 438 70%. However, in our work on stable ions of cesium and strontium, the SiO₂-TUF regeneration in real
 439 radioactive samples should be contaminated with radioactive ions and should be removed as waste
 440 concentrate to be solidified.



441

442 **Figure 9:** Effect of the recycling SiO₂-TUF composite on the recovery of Sr(II) and Cs(I) ions
 443 over 8 cycles of sorption/desorption.

444 **3.5. Adsorbent selectivity and ions removal from contaminated seawater**

445 To prove the real applicability of SiO₂-TUF on the removal of radioactive Sr(II) and Cs(I) from
 446 environmental samples, we used Mediterranean seawater samples as the carrying solution. The ions
 447 concentration in the seawater samples is summarized in Table 3. The Sr(II) concentration and Cs(I) in the
 448 seawater were chosen to be 1 mg/L, and the pH value was kept natural during the adsorption test. Even
 449 from such a complex system, the adsorption capacities of Sr(II) and Cs(I) using SiO₂-TUF sorbent are
 450 92.78 and 91.7%, respectively. This interesting finding suggests the usefulness of the designed SiO₂-TUF
 451 for selective removal of radioactive Sr(II) and Cs(I) from the environmental seawater samples contains
 452 Rb(I) ions efficiently. The enhanced selectivity for Cs(I) and Sr(II) can be attributed to the additional Lewis
 453 acid-base interactions of the sulfur incorporated in SiO₂-TUF with a soft acid (Cs(I) and Sr(II)) in the
 454 presence of competing ions such as Na(I), K(I), Ca(II), and Mg(II) which are harder than Cs(I) and Sr(II)

ions. This is a simple and easily scalable because sulfur a soft base, can partially donate an electron to soft acid a relatively soft Lewis acid compared with competing ions such as Na(I) and Mg(II) during the Cs(I) and Sr(II) ion-exchange; hard/soft acid/base (HSAB) theory which is a generalization of Lewis acid-base theory states that hard acids have high affinities for hard bases while soft acids exhibit high affinities for soft bases.⁴⁷

Table 3. Adsorption of Cs(I) and Sr(II) ions from simultaneous seawater sample by 50 mg SiO₂-TUF in 50 mL solution volume.

Ions conc. in seawater, mg/L	Spiked sample, mg/L		Amount Adsorbed, mg/L		Adsorption Efficiency, %	
	Cs(I)	Sr(II)	Cs(I)	Sr(II)	Cs(I)	Sr(II)
Cs(I): 0.0172, Sr(II): 6.488, Na(I):12270.5, K(I): 421.8, Ca(II): 505.6, Mg(II): 1150, B(III): 3.95, Fe(III): 2.15, Cu(II):1.44, Ba: 69.9, Pb(II) 1.65, Cr(VI):17.08, Cd(II): 8.50, Mn(II):24.7, Ni(II): 62.7, U(VI): 0.0018, Cl ⁻ : 22130, SO ₄ ²⁻ : 2390, HCO ₃ ⁻ : 129.5. Injected ions: Sr(II): 0.963, Cs(I): 0.9503, Rb(I):1.023	0.9675	7.451	0.88	6.913	91.7	92.78

4. Conclusions

We introduced a microporous structure in which silica work as solid filler and thiourea/formaldehyde polymer particles filling the internal volume. The SiO₂-TUF hybrid was prepared by a simple method based on the co-polymerization of the silica monolith with the thiourea/formaldehyde precursor. The produced composite provided a larger surface area (815.71 m²/g) and micropores for easy adsorption of Cs(I) and Sr(II) from aqueous solutions. The adsorption process was enhanced by the thiol and amino groups on the surface of the composite, which offered active sites for the electrostatic interaction with the target ions. As a result, the composite exhibited maximum adsorption capacities of 40.3 and 75.5 mg g⁻¹ at 25 °C for Cs(I)

471 and Sr(II), respectively. It was found that the solution pH has a vital role in determining the adsorption
472 capacity and mechanism of both studied ions. The adsorption isotherm was best fitted by Sips model, and
473 the pseudo-second-order rate equation best fits the uptake kinetics. The developed composite adsorbent's
474 feasible application was further tested by removing Cs(I) and Sr(II) from seawater samples. The new
475 adsorbent showed good selectivity towards the radioactive substances, despite the co-existence of ions with
476 similar chemical nature in seawater. Furthermore, it was possible to regenerate SiO₂-TUF by simple acid
477 stripping, giving a sorbent able to achieve 97% of the freshly made composite's adsorption capacity. Our
478 research showed that the well-designed silica monolith/polymer composite could be used for the effective
479 removal of radioactive material from seawater.

480 Reference

- 481 1. Zhang, X.; Gu, P.; Liu, Y., Decontamination of radioactive wastewater: State of the art and challenges
482 forward. *Chemosphere* **2019**, *215*, 543-553.
- 483 2. El-Din, A. F. T.; Elshehy, E. A.; Abd El-Magied, M. O.; Atia, A. A.; El-Khouly, M. E.,
484 Decontamination of radioactive cesium ions using ordered mesoporous monetite. *RSC advances* **2018**, *8*
485 (34), 19041-19050.
- 486 3. Zhang, X.; Liu, Y., Nanomaterials for radioactive wastewater decontamination. *Environmental Science:*
487 *Nano* **2020**, *7* (4), 1008-1040.
- 488 4. El-Din, A. F. T.; El-Khouly, M. E.; Elshehy, E. A.; Atia, A. A.; El-Said, W. A., Cellulose acetate
489 assisted synthesis of worm-shaped mesopores of MgP ion-exchanger for cesium ions removal from
490 seawater. *Microporous and Mesoporous Materials* **2018**, *265*, 211-218.
- 491 5. Elshehy, E. A., Removal of uranium ions from liquid radioactive waste using modified aluminosilica.
492 *Separation Science and Technology* **2017**, *52* (11), 1852-1861.
- 493 6. Awual, M. R.; Yaita, T.; Taguchi, T.; Shiwaku, H.; Suzuki, S.; Okamoto, Y., Selective cesium removal
494 from radioactive liquid waste by crown ether immobilized new class conjugate adsorbent. *Journal of*
495 *hazardous materials* **2014**, *278*, 227-235.
- 496 7. Yang, H.-M.; Park, C. W.; Kim, I.; Yoon, I.-H.; Sihm, Y., Sulfur-modified chabazite as a low-cost ion
497 exchanger for the highly selective and simultaneous removal of cesium and strontium. *Applied Surface*
498 *Science* *536*, 147776.
- 499 8. El-Din, A. F. T.; Elshehy, E. A.; El-Khouly, M. E., Cellulose acetate/EDTA-chelator assisted synthesis
500 of ordered mesoporous HAp microspheres for efficient removal of radioactive species from seawater.
501 *Journal of environmental chemical engineering* **2018**, *6* (5), 5845-5854.
- 502 9. Ali, F.; Elshehy, E. A.; Mohamed, E., Cellulose Acetate/EDTA-Chelator Assisted Synthesis of. *J.*
503 *Environ. Radioact* **2017**, *178* (179), 290-296.
- 504 10. Tonoike, K.; Sono, H.; Umeda, M.; Yamane, Y.; Kugo, T.; Suyama, K.; Nakajima, K., Nuclear
505 Back-end and Transmutation Technoogy for Waste Disposal. Chapter: 2015.
- 506 11. Mohapatra, P.; Bhattacharyya, A.; Manchanda, V., Selective separation of radio-cesium from acidic
507 solutions using supported liquid membrane containing chlorinated cobalt dicarbollide (CCD) in
508 phenyltrifluoromethyl sulphone (PTMS). *Journal of hazardous materials* **2010**, *181* (1-3), 679-685.

509 12. Chen, R.; Tanaka, H.; Kawamoto, T.; Asai, M.; Fukushima, C.; Na, H.; Kurihara, M.; Watanabe,
510 M.; Arisaka, M.; Nankawa, T., Selective removal of cesium ions from wastewater using copper
511 hexacyanoferrate nanofilms in an electrochemical system. *Electrochimica acta* **2013**, *87*, 119-125.

512 13. Rahman, R. A.; Moamen, O. A.; Abdelmonem, N.; Ismail, I., Optimizing the removal of strontium
513 and cesium ions from binary solutions on magnetic nano-zeolite using response surface methodology
514 (RSM) and artificial neural network (ANN). *Environmental research* **2019**, *173*, 397-410.

515 14. Xing, M.; Zhuang, S.; Wang, J., Adsorptive removal of strontium ions from aqueous solution by
516 graphene oxide. *Environmental Science and Pollution Research* **2019**, *26* (29), 29669-29678.

517 15. Choi, J.-W.; Park, Y.-J.; Choi, S.-J., Synthesis of Metal–Organic Framework ZnO x-MOF@ MnO2
518 Composites for Selective Removal of Strontium Ions from Aqueous Solutions. *ACS omega* **2020**, *5* (15),
519 8721-8729.

520 16. Ali, S.; Shah, I. A.; Huang, H., Selectivity of Ar/O2 plasma-treated carbon nanotube membranes for Sr
521 (II) and Cs (I) in water and wastewater: Fit-for-purpose water treatment. *Separation and Purification*
522 *Technology* **2020**, *237*, 116352.

523 17. Prajitno, M. Y.; Tangparitkul, S.; Zhang, H.; Harbottle, D.; Hunter, T. N., The effect of cationic
524 surfactants on improving natural clinoptilolite for the flotation of cesium. *Journal of Hazardous Materials*
525 **2020**, *402*, 123567.

526 18. Milyutin, V.; Nekrasova, N.; Yanicheva, N. Y.; Kalashnikova, G.; Ganicheva, Y. Y., Sorption of
527 cesium and strontium radionuclides onto crystalline alkali metal titanosilicates. *Radiochemistry* **2017**, *59*
528 (1), 65-69.

529 19. Yang, H.-M.; Park, C. W.; Kim, I.; Yoon, I.-H., Hollow flower-like titanium ferrocyanide structure
530 for the highly efficient removal of radioactive cesium from water. *Chemical Engineering Journal* **2020**,
531 *392*, 123713.

532 20. Balazs, A. C.; Emrick, T.; Russell, T. P., Nanoparticle polymer composites: where two small worlds
533 meet. *Science* **2006**, *314* (5802), 1107-1110.

534 21. Caseri, W., Nanocomposites of polymers and inorganic particles: preparation, structure and properties.
535 *Materials Science and Technology* **2006**, *22* (7), 807-817.

536 22. Schadler, L.; Brinson, L. C.; Sawyer, W., Polymer nanocomposites: a small part of the story. *Jom* **2007**,
537 *59* (3), 53-60.

538 23. Hajji, P.; David, L.; Gerard, J.; Pascault, J.; Vigier, G., Synthesis, structure, and morphology of
539 polymer–silica hybrid nanocomposites based on hydroxyethyl methacrylate. *Journal of Polymer Science*
540 *Part B: Polymer Physics* **1999**, *37* (22), 3172-3187.

541 24. Althues, H.; Henle, J.; Kaskel, S., Functional inorganic nanofillers for transparent polymers. *Chemical*
542 *Society Reviews* **2007**, *36* (9), 1454-1465.

543 25. Jordan, J.; Jacob, K. I.; Tannenbaum, R.; Sharaf, M. A.; Jasiuk, I., Experimental trends in polymer
544 nanocomposites—a review. *Materials science and engineering: A* **2005**, *393* (1-2), 1-11.

545 26. El-Said, W. A.; El-Khouly, M. E.; Ali, M. H.; Rashad, R. T.; Elshehy, E. A.; Al-Bogami, A. S.,
546 Synthesis of mesoporous silica-polymer composite for the chloridazon pesticide removal from aqueous
547 media. *Journal of Environmental Chemical Engineering* **2018**, *6* (2), 2214-2221.

548 27. Hussein, M. A.; Alamry, K. A.; El Shishtawy, R. M.; Elshehy, E. A.; El-Said, W. A., Nanoporous
549 colorant sensors and captors for simultaneous recognition and recovery of gold from E-wastes. *Waste*
550 *Management* **2020**, *116*, 166-178.

551 28. El-Safty, S. A.; Shenashen, M. A.; Sakai, M.; Elshehy, E.; Halada, K., Detection and recovery of
552 palladium, gold and cobalt metals from the urban mine using novel sensors/adsorbents designated with
553 nanoscale wagon-wheel-shaped pores. *JoVE (Journal of Visualized Experiments)* **2015**, (106), e53044.

554 29. Elshehy, E. A.; Shenashen, M. A.; Abd El-Magied, M. O.; Tolan, D. A.; El-Nahas, A. M.; Halada,
555 K.; Atia, A. A.; El-Safty, S. A., Selective Recovery of Silver (I) Ions from E-Waste using Cubically
556 Multithiolated Cage Mesoporous Monoliths. *European Journal of Inorganic Chemistry* **2017**, *2017* (41),
557 4823-4833.

558 29. Timina A.; Rumyantseva E.; Laninb S.N.; Rychkovab S.A.; Guseynovc S.S.; Solomonova A.V.;
559 Antina E.V., Preparation and surface properties of mesoporous silica particles modified with poly(N-vinyl-

560 2-pyrrolidone) as a potential adsorbent for bilirubin removal, *Materials Chemistry and Physics*, **2014**, xxx,
561 1-11.

562 30. Zhi K.; Wang L.; Zhang Y.; Jiang Y.; Zhang L.; Yasin A., Influence of Size and Shape of Silica
563 Supports on the Sol-Gel Surface Molecularly Imprinted Polymers for Selective Adsorption of Gossypol.
564 *Materials (Basel)*. **2018**, 11(5), 777.

565 32. Zhu, Y.; Liu, Y.; Ge, Z.; Zhang, Y.; Li, M.; Wei, S., Improved thermal stability of melamine resin
566 spheres and electrochemical properties of their carbon derivatives induced by F127. *Journal of Materials*
567 *Science* **2020**, 55, 12114–12126.

568 33. Donia, A.; Atia, A.; Daher, A.; Desouky, O.; Elshehy, E., Synthesis of amine/thiol magnetic resin and
569 study of its interaction with Zr (IV) and Hf (IV) ions in their aqueous solutions. *Journal of dispersion*
570 *science and technology* **2011**, 32 (5), 634-641.

571 34. Chang, C.; Yang, X.; Xiang, S.; Que, H.; Li, M., Thiourea aldehyde resin-based carbon/graphene
572 composites for high-performance supercapacitors. *Journal of Solid State Electrochemistry* **2018**, 22 (1),
573 113-121.

574 35. Brunetti, V.; Blum, B.; Salvarezza, R.; Arvia, A.; Schilardi, P.; Cuesta, A.; Gayone, J.; Zampieri,
575 G., Scanning Tunneling Microscopy, Fourier Transform Infrared Reflection– Absorption Spectroscopy,
576 and X-ray Photoelectron Spectroscopy of Thiourea Adsorption from Aqueous Solutions on Silver (111).
577 *The Journal of Physical Chemistry B* **2002**, 106 (38), 9831-9838.

578 36. Fu, L.; Zhang, L.; Wang, S.; Peng, J.; Zhang, G., Selective adsorption of Ag⁺ by silica nanoparticles
579 modified with 3-Amino-5-mercapto-1, 2, 4-triazole from aqueous solutions. *Journal of Molecular Liquids*
580 **2017**, 241, 292-300.

581 37. Hasan, S.; Iasir, A. R. M.; Ghosh, T. K.; Sen Gupta, B.; Prelas, M. A. In *Characterization and*
582 *Adsorption Behavior of Strontium from Aqueous Solutions onto Chitosan-Fuller's Earth Beads*, Healthcare,
583 Multidisciplinary Digital Publishing Institute: 2019; p 52.

584 38. Ho, Y.-S., Review of second-order models for adsorption systems. *Journal of hazardous materials*
585 **2006**, 136 (3), 681-689.

586 39. Weber, W. J.; Morris, J. C., Equilibria and capacities for adsorption on carbon. *Journal of the Sanitary*
587 *Engineering Division* **1964**, 90 (3), 79-108.

588 40. Kumar E; Bhatnagar A; Ji M; Jung W; Lee S H; Kim S J; Lee G; Song H; Choi J Y; Yang J S; Jeon B
589 H, Defluoridation from aqueous solutions by granular ferric hydroxide (GFH) *Water Res.*, **2008**, 43(2),
590 490-498.

591 41. Gupta V K; Ali I ; Saini V K, Defluoridation of wastewaters using waste carbon slurry, *Water Res.*,
592 **2007**, 41, 3307-3316.

593 42. Freundlich, H., Über die adsorption in lösungen. *Zeitschrift für physikalische Chemie* **1907**, 57 (1), 385-
594 470.

595 43. Belhachemi, M.; Addoun, F., Comparative adsorption isotherms and modeling of methylene blue onto
596 activated carbons. *Applied water science* **2011**, 1 (3-4), 111-117.

597 44. Günay, A.; Arslankaya, E.; Tosun, I., Lead removal from aqueous solution by natural and pretreated
598 clinoptilolite: adsorption equilibrium and kinetics. *Journal of hazardous materials* **2007**, 146 (1-2), 362-
599 371.

600 45. Allen, S.; McKay, G.; Porter, J. F., Adsorption isotherm models for basic dye adsorption by peat in
601 single and binary component systems. *Journal of colloid and interface science* **2004**, 280 (2), 322-333.

602 46. Hoa, Y-S.; Chiu W-T.; Wang C-C., Regression analysis for the sorption isotherms of basic dyes on
603 sugarcane dust. *BioresourceTechnology* **2005**, 96, 1285–1291.

604 47. H-M. Yang, C. W. Park, I. Kim, I-H. Yoon, Y. Sihm, Sulfur-modified chabazite as a low-cost ion
605 exchanger for the highly selective and simultaneous removal of cesium and strontium, *Applied Surface*
606 *Science* 536 (2021) 147776.
607

